
ARTISTIC LIBERTIES
Milliken

Field: Without Reserve in Feather | WR138-215-153 | Monolithic Installation
Insert: Outspoken Tradition in Modern Mark | OST171-158 | Monolithic Installation

ARTISTIC Liberties









Artistic expression and historical accuracy collide in this collection, creating distorted timelines from historical references. The designs combine the lavish and complex textures of damask and brocade with the defiant and radical elements of post-punk culture. The outcome is a blend of old and new, traditional and contemporary, refined and daring. The colours are striking and surprising, defying the conventional standards of beauty and harmony. This collection challenges you to rethink the past and envision the future.

Without Reserve in Ornament | WR103-89-45 | Monolithic Installation

Without Reserve

Outspoken Tradition

Outspoken Tradition in Uprising | OST103-89-45 | Monolithic Installation

Without Reserve offers 8 shades of softness and vibrancy that complement each other to create a musical composition for interior design. It invites you to mix and match colours that defy the usual rules of beauty and harmony.



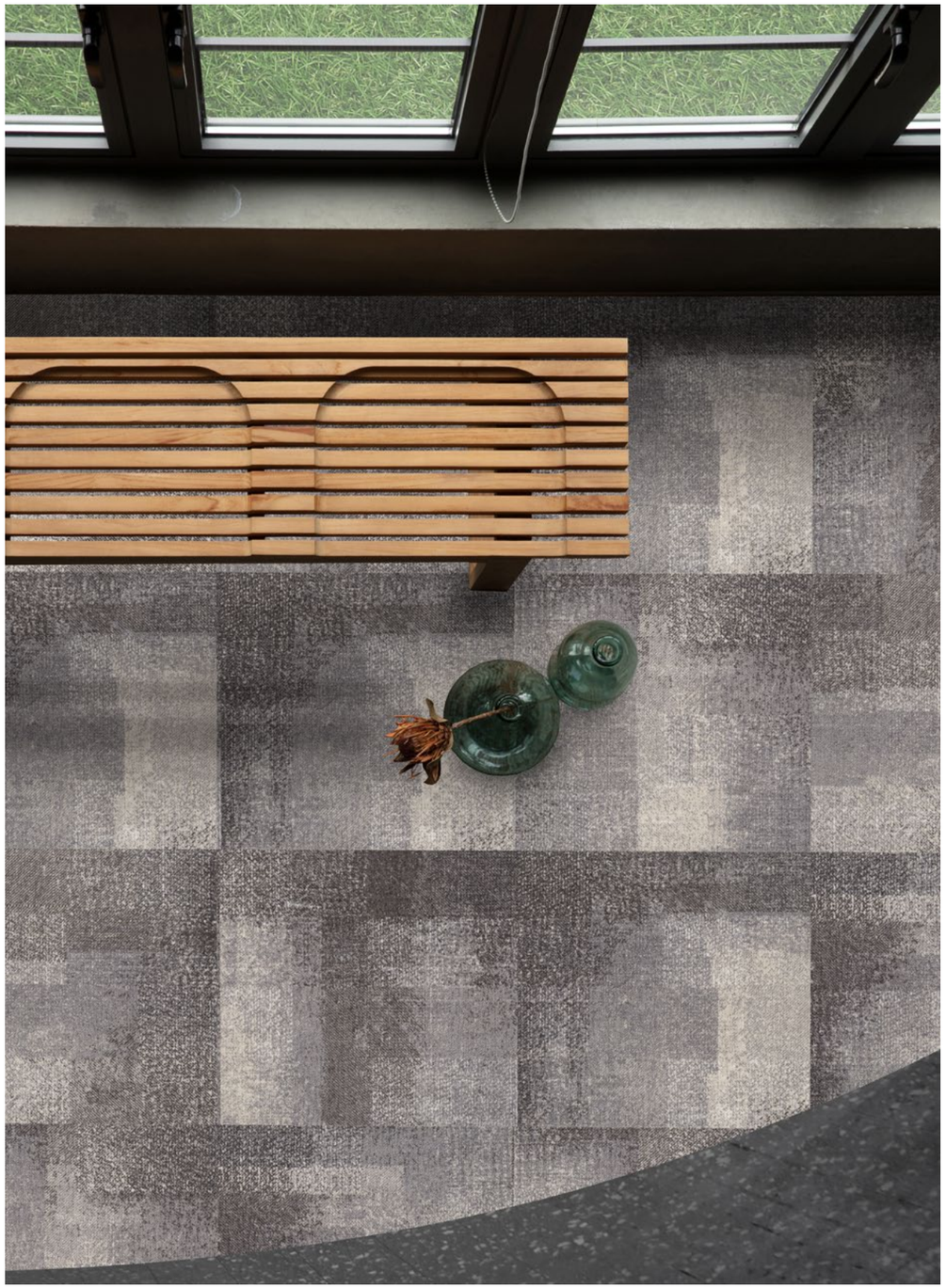
Without Reserve in Antiquated | WR235-260 | Monolithic Installation

Without Reserve



Without Reserve in Candelabrum | WR122-97 | Monolithic Installation

Top to Bottom: Without Reserve in Antiquated (WR235-260) and Opulent (WR231-103-13) | Monolithic Installation



Without Reserve in Dappled | WR180-153 | Monolithic Installation



Field: Without Reserve in Script | WR180-153-13 | Monolithic Installation
Insert: Without Reserve in Concerto | WR33-39 | Monolithic Installation

Outspoken Tradition



Outspoken Tradition in Treasure | OST215-245-153 | Monolithic Installation

Outspoken Tradition offers 8 shades of softness and vibrancy that complement each other to create a musical composition for interior design. It invites you to mix and match colours that defy the usual rules of beauty and harmony.

Walkway: Without Reserve in Ornament | WR103-89-45 | Monolithic Installation
Right: Outspoken Tradition in Uprising | OST103-89-45 | Monolithic Installation

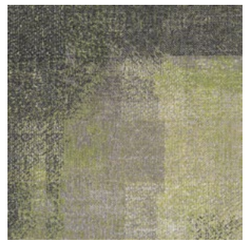
Top: Outspoken Tradition in Effigy | OST122-97 | Monolithic Installation
Bottom: Without Reserve in Opulent | WR231-103-13 | Monolithic Installation

Left to Right: Outspoken Tradition in Subterfuge (OST221-13-204) and Expressive (OST215-27-153) | Monolithic Installation

Outspoken Tradition in Rhapsody | OST168-173 | Monolithic Installation

Without Reserve

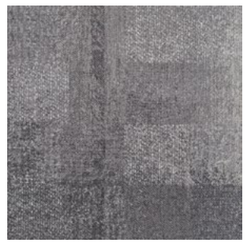
Colourway



WR103-89-45
ORNAMENT



WR231-103-13
OPULENT



WR180-153-13
SCRIPT



WR180-153
DAPPLED



WR235-260
ANTIQUATED



WR33-39
CONCERTO



WR138-215-153
FEATHER



WR122-97
CANDELABRUM

Outspoken Tradition



OST103-89-45
UPRISING



OST122-97
EFFIGY



OST221-13-204
SUBTERFUGE



OST215-27-153
EXPRESSIVE



OST171-158
MODERN MARK



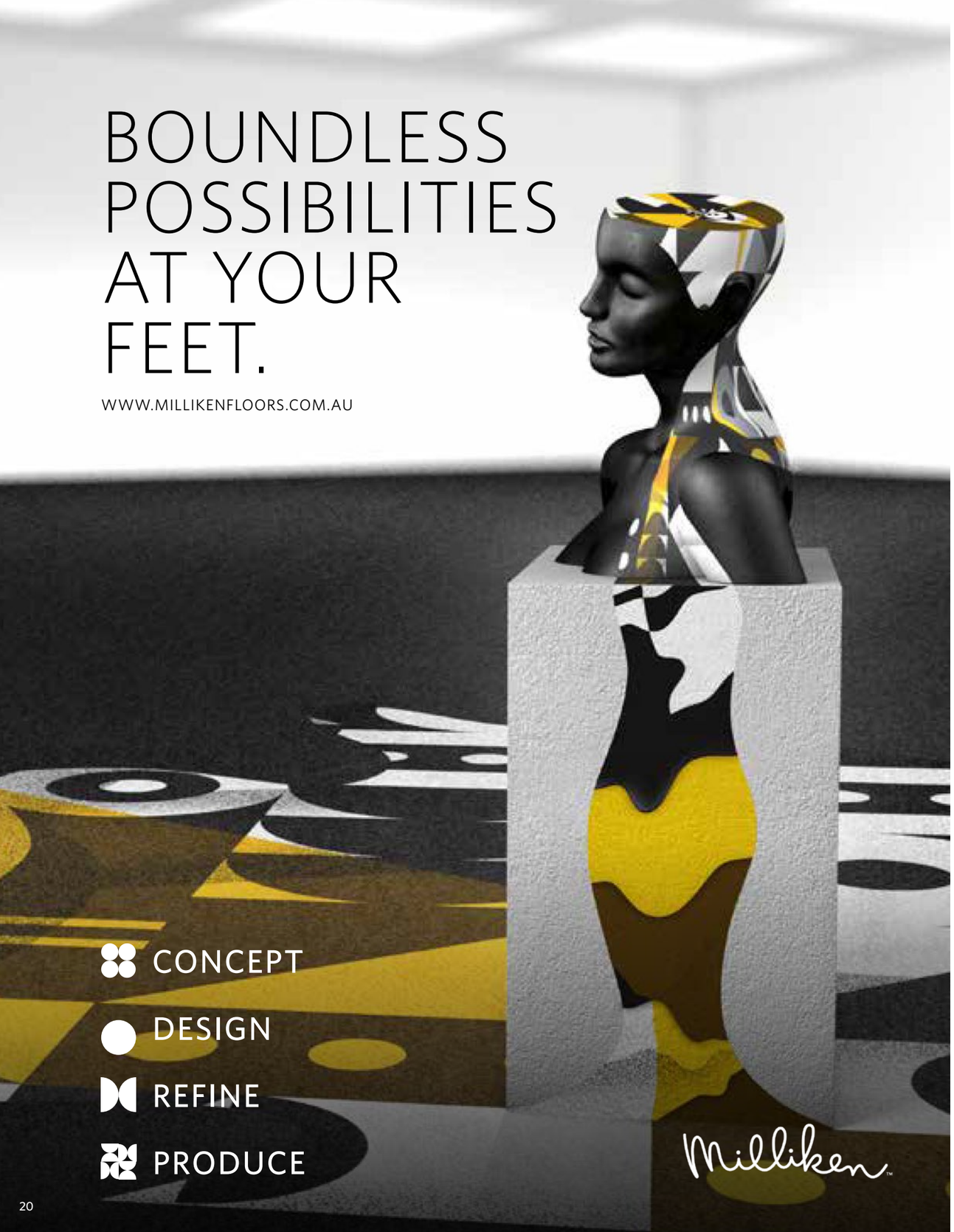
OST33-39
BEYOND LIMITS



OST215-245-153
TREASURE



OST168-173
RHAPSODY



Milliken COUTURE

CUSTOMISATION SIMPLIFIED

CONCEPT

Begin your custom carpet journey with your own design or simply recolour an existing Milliken pattern.

DESIGN

Collaborate with our design team to create flowing patterns, complex effects or evolving colour palettes.

REFINE

Fine tune your preferred design to ensure it meets all the design, technical and quality requirements for your project, then receive a full size sample for review.

PRODUCE

Our innovative PrintWorks™ manufacturing technology guarantees quick production and despatch within 3 weeks of order placement.

Mood Boards

created around a family of cool Milliken coordinating colours.

Mood boards and creativity go hand in hand. With 8 colourways in each design, it's easy to be inspired to coordinate with other Milliken Collections.

For our full range of Milliken collections visit:
www.millikenfloors.com.au

---

1. Artistic Liberties | Outspoken Tradition
OST103-89-45 Uprising

2. Artistic Liberties | Without Reserve
WR103-89-45 Ornament

3. Quiet Woods | Laterals
LAT211 Blonde

4. Fractals | Entangle
ETG79-21-144 Frost/Laurel Wash

5. Artistic Liberties | Outspoken Tradition
OST171-158 Modern Mark

6. Ripple
RIP27-152 Junction

7. Lumenology | Light Wash
LLW209-126 Light

8. Patina Vibes | Patina
PAT6-140 Powder Blue



Mood Boards

created around a family of warm Milliken coordinating colours.

Mood boards and creativity go hand in hand. With 8 colourways in each design, it's easy to be inspired to coordinate with other Milliken Collections.

For our full range of Milliken collections visit:
www.millikenfloors.com.au

---

1. Artistic Liberties | Outspoken Tradition OST215-27-153 Expressive

2. Artistic Liberties | Without Reserve WR235-260 Antiquated

3. Mixed Formations: Made of Wood Soft Alignment | SAL219 Cream

4. Artistic Liberties | Outspoken Tradition OST221-13-204 Subterfuge

5. Artistic Liberties | Without Reserve WR33-39 Concerto

6. Artistic Liberties | Without Reserve WR231-103-13 Opulent

7. Artistic Liberties | Outspoken Tradition OST122-97 Effigy

8. Artistic Liberties | Without Reserve WR122-97 Candelabrum

9. Mixed Formations: Made of Stone Fine Grain | FIG13 Jet

10. Metro park Wood | Beech OST33-39 Beyond Limits





It takes humans to protect humanity.

Make changes to end climate change.
Design a better future.

M/PACT™
CARBON NEUTRAL PROGRAM

CLIMATE CHANGE IS ONE OF THE GREATEST THREATS FACING HUMANITY, AND WE ARE ALL RESPONSIBLE.

That's why Milliken Floor Covering launched the **M/PACT**™ carbon neutral program. Today, our carpet, LVT and entrance flooring tiles are carbon neutral everywhere in the world.

M/PACT carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. When you choose M/PACT products, you can be sure your choice is carbon neutral.

SCAN TO LEARN MORE ABOUT
OUR CARBON NEUTRAL PROGRAM
M/PACT™

M/PACT™
CARBON NEUTRAL PROGRAM

Investment
Today we invest through renewable energy credits, verified carbon offsets, and installing solar power at our Sydney manufacturing facility. We also continue to invest in more efficient manufacturing technologies and in local supply chains.

Materials
We believe material health is essential to enable circularity. The use of materials that don't contain harmful chemicals provides a critical pathway to end-of-life product recycling. Our carpet, LVT and entrance flooring tiles are recyclable.

Dematerialisation
We continue to support the advancement of a circular economy – one that uses less new raw materials and creates less waste. For example, we have created a portfolio of carpet tiles that use less raw material, reducing embodied carbon. We will continue to challenge ourselves and our supply chains to extend innovation in new technologies for dematerialisation.

Manufacturing
We leverage our global manufacturing and local supply chains to minimise carbon emissions. More efficient manufacturing and distribution not only reduces our global carbon footprint, it also has a direct positive impact on the communities we call home.

Wellness
Climate change directly impacts human health and wellness. Pollution. Natural disasters. Droughts. As a founding member of the Well Living Lab and a Well Portfolio Member, we aspire to design products that enhance well-being and quality of life of indoor spaces.

We will continue to do more to lower our carbon footprint.
The M/PACT™ program is long-term, because the fight to stop climate change will be a long one. As a global manufacturing company, we set 2025 goals that align with the United Nations Sustainable Development Goals. We push ourselves to meet our targets on Planet, Product, and People, including a 25% reduction in indexed greenhouse emissions by 2025. These 2025 goals are a benchmark for us to achieve more, faster. We encourage you to specify our carbon neutral products for all of your projects to ensure the climate change journey continues.

Together, we can make a positive **M/PACT**™ on the world for generations.

* As calculated and verified scope A1-3 GWP through a ISO14025/ ISO14040 compliant LCA and published in third party EPDs.

Milliken™

Self-sanitising Carpet

Integrated Infection Control

ANTIVIRAL

MGUARD+

ANTIBACTERIAL

MGUARD+ treatment kills 99% of the SARS-CoV-2 virus within 2 hours of contact with Milliken PrintWorks™ carpet tiles.

MGUARD+ treatment kills 99% of S. aureus, E. coli, K. pneumoniae in 24 hours as per AATCC 174-2.

Duration of protection varies with use.

Powered by HealthGuard®.

Only available in Australia and New Zealand.

Declare.

Red List Free

HEAVY METAL FREE

Walkway: Without Reserve in Feather | WR138-215-153 | Monolithic Installation
Circular Insert: Outspoken Tradition in Modern Mark (OST171-158) and Treasure (OST215-245-153) | Monolithic Installation



WellBAC®

Milliken WellBAC® open cell foam cushion provides superior durability, appearance retention and cushioning.

UNDERFOOT COMFORT

Up to 24% greater underfoot comfort for enhanced ergonomics whilst standing.

ACOUSTIC VALUES

Up to 50% improved acoustics for quieter, more productive spaces.

INDOOR AIR QUALITY

Enhanced Indoor Air Quality (Green Label Plus™ Certified Low VOC) for improved occupant and installer well-being.

MOISTURE MITIGATION

Industry leading moisture management with non-reactive backings to enhance the installation process, saving time and money.

MATERIAL HEALTH

3rd party Verified Declare™ Red-List Free products for occupant and installer well-being.

CIRCULARITY

100% Recyclable through the Milliken N/XT LIFE™ circularity program for both installation waste and end-of-life.

FACE FABRIC
Patterns and structures made up of nylon yarns with our state of the art tufting technology.

PRIMARY BACKING
The face yarn is tufted through a high quality non-woven textile. The structure of the textile holds the yarn in place acting as the primary backing.

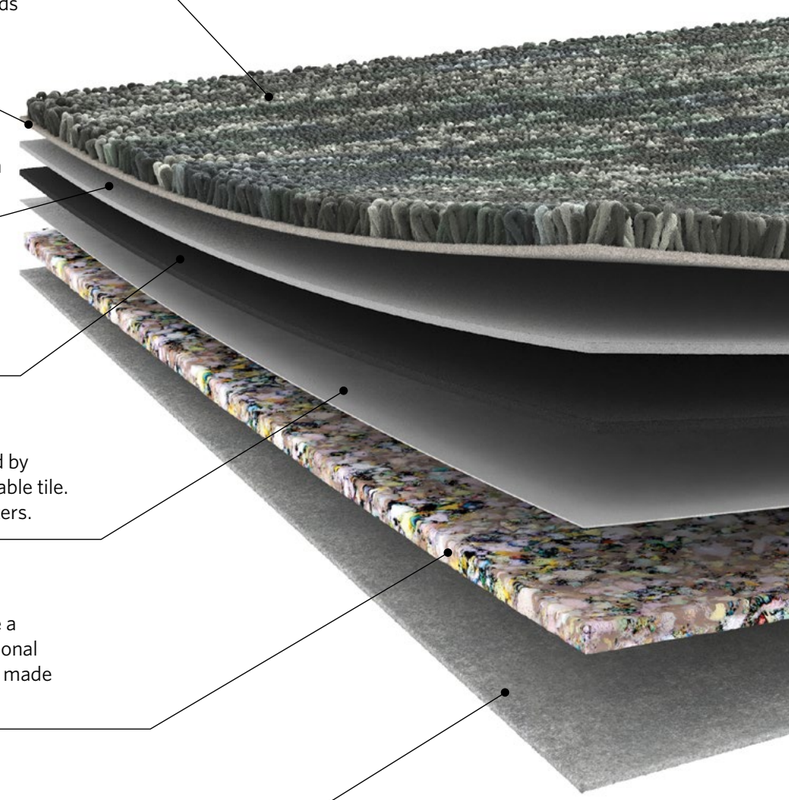
PRECOAT
The precoat layer locks the tufted yarns in the primary backing to ensure good tuft bind strength between the yarns and the backing.

FIBERGLASS
A high quality fiberglass layer is embedded in the polyolefin compound to ensure dimensional stability of the tile.

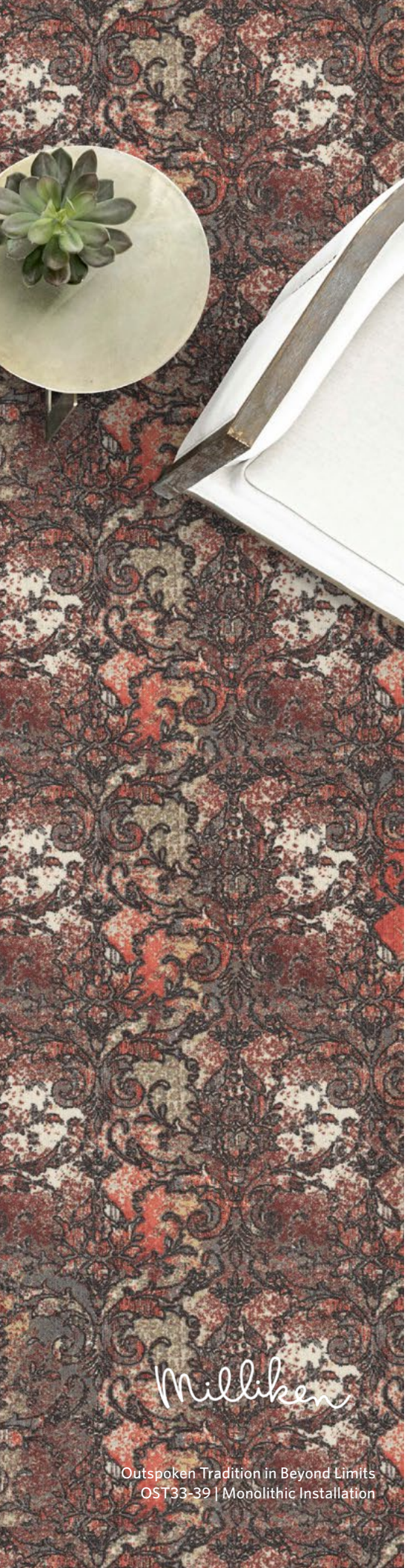
SECONDARY BACKING
Proprietary Polyolefin compound layer formulated by Milliken R&D scientists to create a durable and stable tile. Our formulation does not contain PVC or plasticizers.

PREMIUM CUSHION
WellBAC® Comfort and Comfort Plus incorporate a premium cushion layer, designed to provide additional health and wellness benefits. Milliken's cushion is made from recycled polyurethane foam.

FELT BACK
A protective non-woven textile layer provides a breathable non-reactive finish. It enhances health and wellness.



Milliken's standard cushion backing system — offering enhanced underfoot comfort, acoustic and wear performance.



Outspoken Tradition in Beyond Limits
OST33-39 | Monolithic Installation

ARTISTIC LIBERTIES

Outspoken Tradition | Without Reserve

SPECIFICATION

M/PACT™ CARBON NEUTRAL PROGRAM

When you choose M/PACT™ products, you can be sure your choice is carbon neutral. M/PACT™ carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change.
*as calculated and verified through a ISO14025/ISO14040 compliant LCA and published in third party **EPD.**

Standard Backing	Cushion Backing WellBAC® Comfort (PVC FREE) (Non-Reactive Cushion Backing)
Acoustic Value	Noise Reduction Coefficient – NRC ≥ 0.25 Impact Sound Pressure Level - Ln,w ≤ 47dB
Concrete Slab Moisture Mitigation	Site-Related Solutions (SRS). Milliken Cushion backed tile + Non-Reactive Standard adhesive means installation 45 days after a new concrete pour, fully warranted no moisture testing required. Refer millikenfloors.com.au
Antiviral | Antibacterial	MGUARD+ Antiviral and Antibacterial Treatment. Further information refer to millikenfloors.com.au

Construction	Tufted, Textured Loop
Tile Size	50cm x 50cm
Yarn Type	Milliken Certified 100% Nylon
Stain Resist | Soil Release	StainSmart®
Dye Method	PrintWorks™
Gauge	1/12
Stitches Per Inch	11.6
Tufts	139/in² (2,126/100cm²)
Total Pile Mass	16 oz/yd² (543g/m²)
Recyclable	100%
Recycled Content by Total Weight	45%
Nominal Total Thickness	8.0mm
Nominal Pile Thickness	2.1mm
Nominal Total Weight	94 oz/yd² (3,184 g/m²)
Flammability (Radiant Panel Test)	CHF/CRF = 5.1kW/m², Smoke value = 240%.min

Lightfastness (AATCC 16E)	≥ 4.0 at 80 Hours
Static Electricity (AATCC-134) 20% R.H., 70°F	≤ 3.5KV
Indoor Air Quality CRI Green Label Plus™	≤ 0.5mg/m³ (GLP3237)
VOC	Pass (ISO 10580:2010)
ACCS Grading	CEHD 4*, REHD2 6*, Suitable for stairs
Environmental	ECS Grading – Level 4 + (Core + No Chemicals of Concern + EPD + Carbon Neutral) Declare – RED LIST FREE Cradle to Cradle – Silver M/PACT ™ Carbon Neutral Program Environmental Product Declaration (EPD) Health Product Declaration (HPD) Works With WELL

The recognised Product Certification Initiatives in the Green Star rating tools that contribute to the responsible product value of Milliken carpet tiles are as listed. The Green Building Council of Australia recognises Responsible Products that may contribute to a Green Star rating through its Responsible Credits (rpv).	1. ECS Carpet Standard v2.2 2. Cradle to Cradle 3. Declare 2.0 – Red List Free 4. Science-Based Targets Initiative (SBTi)	GBCA Responsible Product Value 30 rpv

Recommended Installation Method(s)	Monolithic
Recommended Area of Use	Commercial Extra Heavy Duty
Warranties	20-year Wear Warranty 20-year Dimensional Stability Warranty 20-year Anti-Static Warranty 20-year Castor Chair Wear Warranty

Australia:
Toll Free: 1800 668 372

New Zealand:
Toll Free: 0800 668 372

www.millikenfloors.com.au
(Australia & New Zealand)

This WellBAC® cushion-back carpet tile product is covered by one or more patents, published applications and/or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.

© 2024 Milliken & Company | Design © Milliken & Company