



COASTLINE

Milliken



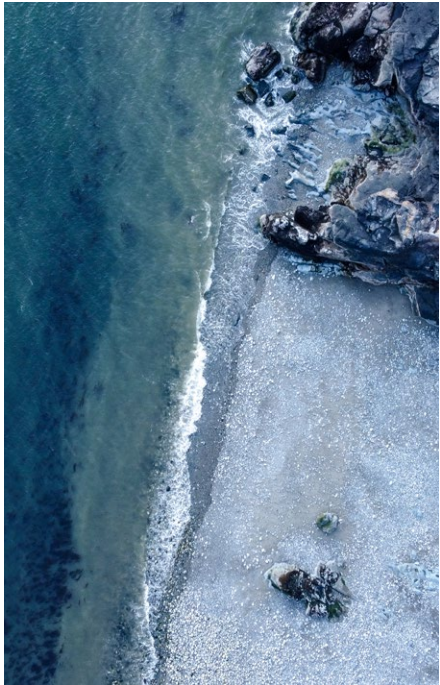
COASTLINE

Where the land meets the sea to offer a natural boundary and beautiful breathing space. An area of rugged resilience and uncompromising beauty. Remote depths of maritime colour and rich, rippling textures appear as the rugged shoreline meets the splendour of the coastal cliffs and a new journey begins.

Left to right: Seascape in Harbor (SEA153-207),
Seascape Transition in Warm Dawn/Harbor (SET189-252/153-207) and
Seascape in Warm Dawn (SEA189-252) | Monolithic installation



Seascape in Rockpool | SEA154-153 | Monolithic Installation



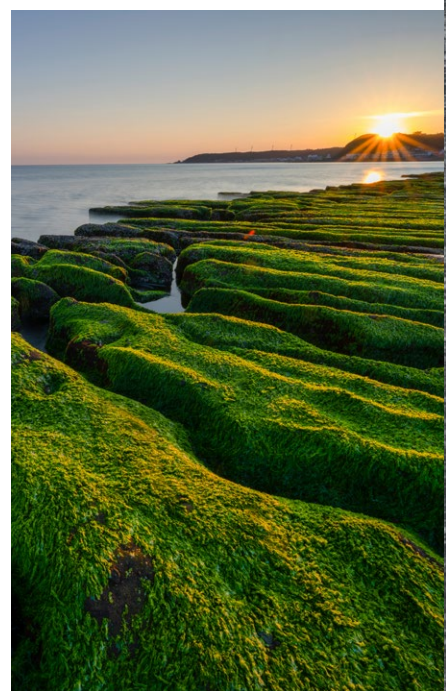
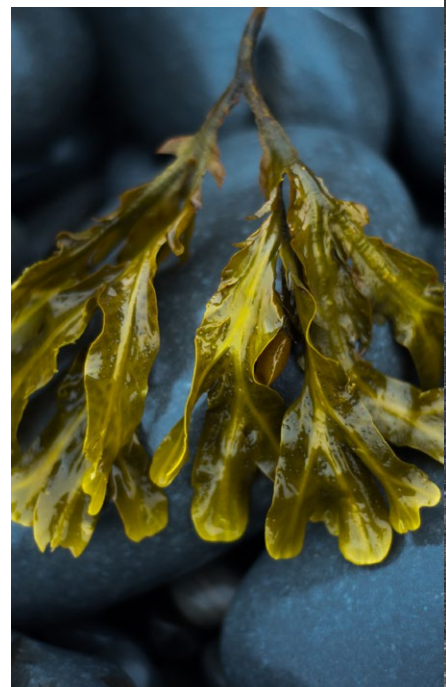
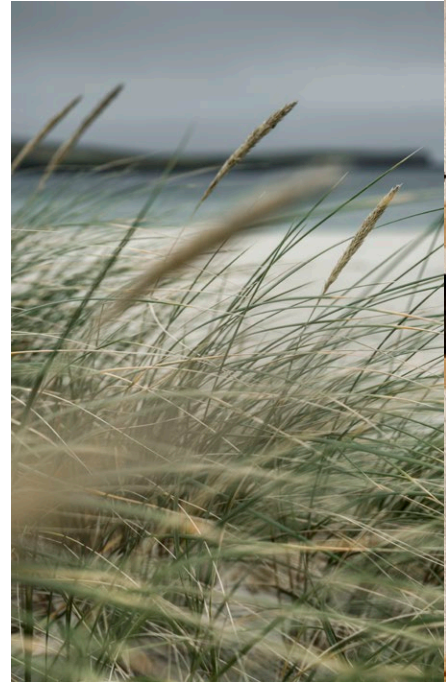
Left to right: Seascape in Harbor (SEA153-207),
Seascape Transition in Warm Yellow Pebble/ Harbor (SET153-207/218-188) and
Seascape in Warm Yellow Pebble (SEA218-188) | Monolithic installation



Wwalkway: Seascape in Sandbar | SEA254-15 | Monolithic Installation
Rug Insert: Seascape in Warm Seagrass | SEA202-203 | Monolithic Installation



Left to right: Seascape in Rockpool (SEA154-153),
Seascape Transition in Rockpool /Cool Scallop (SET154-153/153-261)
Seascape in Cool Scallop (SEA153-261) | Monolithic installation



Seascape in Seabed | SEA215-119 | Monolithic installation



Left to Right: Seascape in Warm Poppy (SEA189-109),
Seascape Transition in Warm Poppy/Harbour (SET189-109/153-207),
Seascape in Harbor (SEA153-207),
Seascape Transition in Harbour/Warm Poppy (SET153-207/189-109),
Seascape in Warm Poppy (SEA189-109),
Seascape Transition in Warm Poppy/Harbour (SET189-109/153-207) and
Seascape in Harbor (SEA153-207) | Monolithic Installation

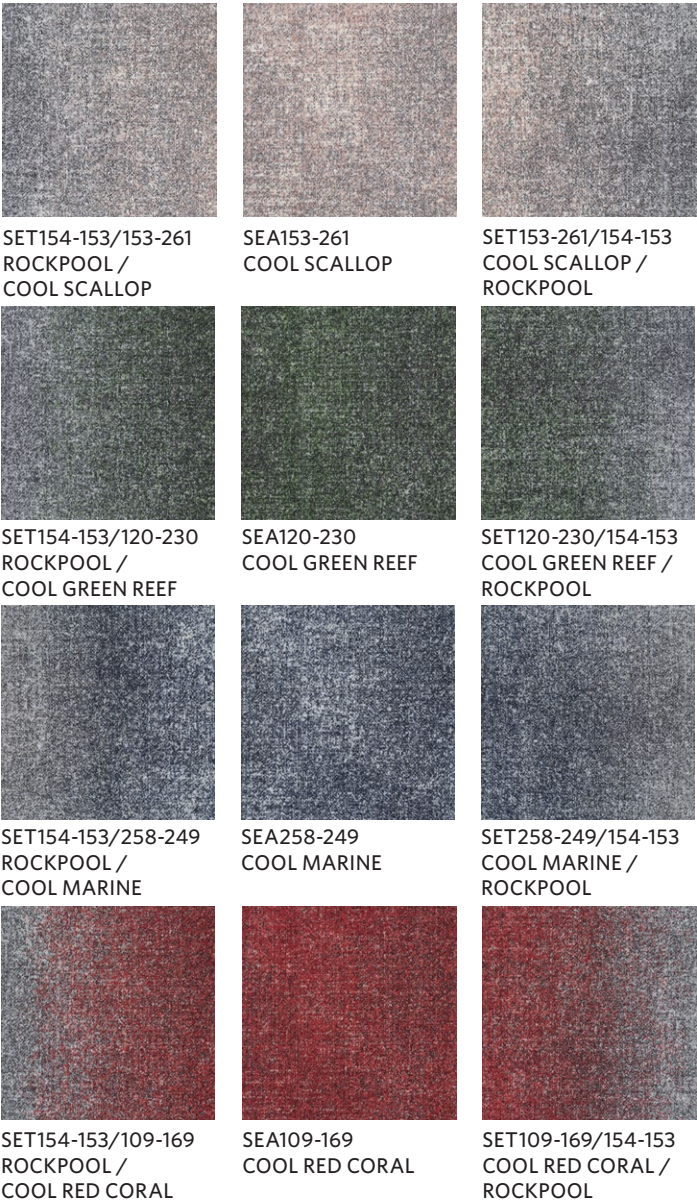
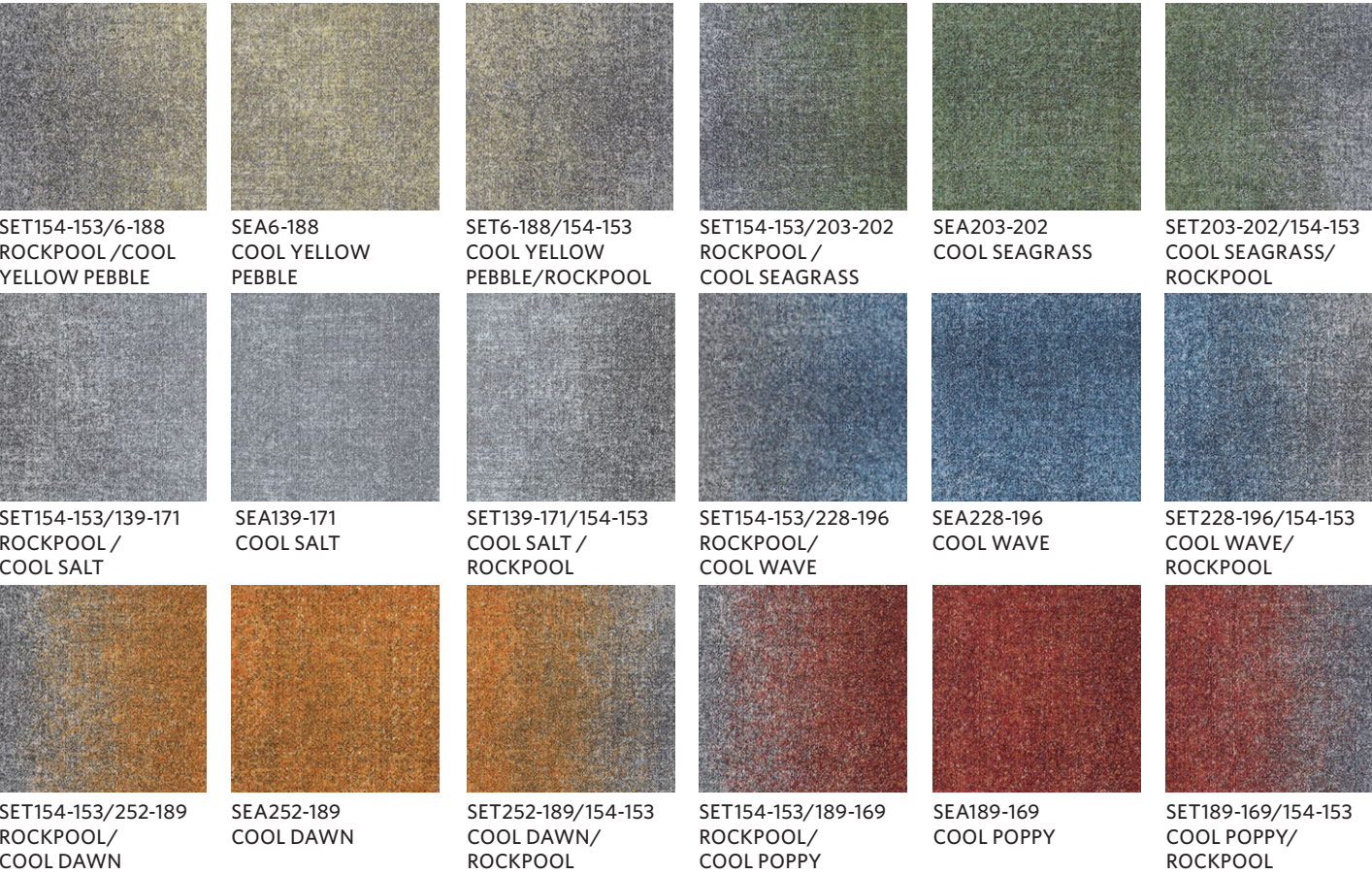
SEASCAPE | COOL TONES

There are 4 cool neutrals available for transitioning into 10 cool casted accents.



COOL TRANSITIONS

Left and right transition tiles complete the design. All patterns can be used together or separately depending on the floor layout.



Left to right: Seascape in Cool Scallop (SEA153-261),
Seascape Transition in
Cool Scallop/Lighthouse (SET153-261/215-153) and
Seascape in Lighthouse (SEA215-153)
Monolithic Installation



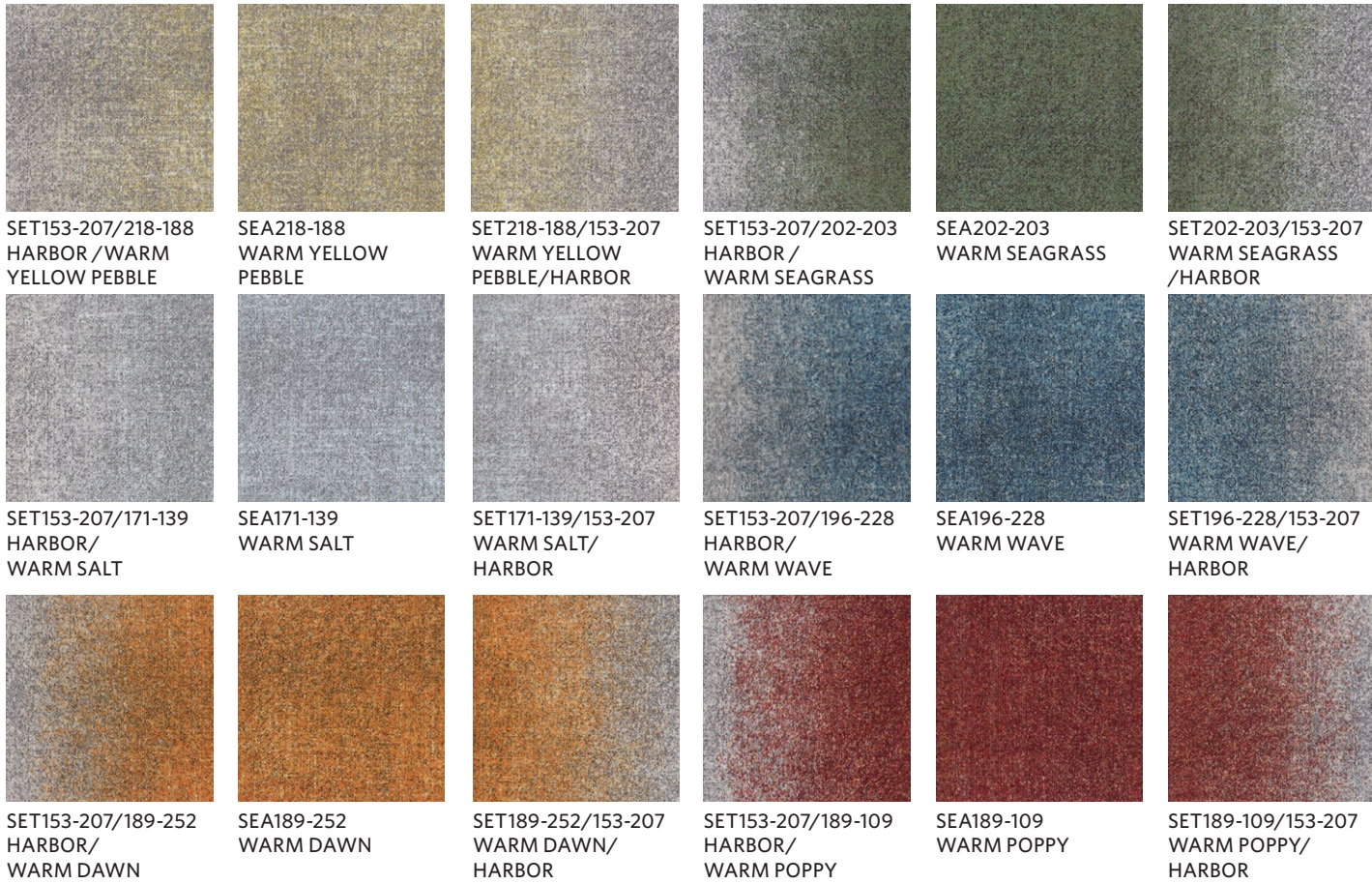
SEASCAPE | WARM TONES

There are 6 warm neutrals available for transitioning into 10 warm casted accents.



WARM TRANSITIONS

Left and right transition tiles complete the design. All patterns can be used together or separately depending on the floor layout.



Left to right: Seascape Transition in Rockpool/Cool Dawn (SET154-153/252-189), Seascape in Cool Dawn (SEA252-189), Seascape Transition in Cool Dawn/Rockpool (SET252-189/154-153) and Seascape in Rockpool (SEA154-153), Monolithic installation

BOUNDLESS
POSSIBILITIES
AT YOUR
FEET.

WWW.MILLIKENFLOORS.COM.AU



CONCEPT

DESIGN

REFINE

PRODUCE

Milliken

Milliken COUTURE

CUSTOMISATION SIMPLIFIED

CONCEPT

Begin your custom carpet journey with your own design or simply recolour an existing Milliken pattern.

DESIGN

Collaborate with our design team to create flowing patterns, complex effects or evolving colour palettes.

REFINE

Fine tune your preferred design to ensure it meets all the design, technical and quality requirements for your project, then receive a full size sample for review.

PRODUCE

Our innovative PrintWorks™ manufacturing technology guarantees quick production and despatch within 3 weeks of order placement.



It takes humans to protect humanity.

Make changes to end climate change.
Design a better future.

M/PACT™
CARBON NEUTRAL PROGRAM

CLIMATE CHANGE IS ONE OF THE GREATEST THREATS FACING HUMANITY, AND WE ARE ALL RESPONSIBLE.

That's why Milliken Floor Covering launched the **M/PACT™** carbon neutral program. Today, our carpet, LVT and entrance flooring tiles are carbon neutral everywhere in the world.

M/PACT carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. When you choose M/PACT products, you can be sure your choice is carbon neutral.



SCAN TO LEARN MORE ABOUT
OUR CARBON NEUTRAL PROGRAM
M/PACT™

M/PACT™
CARBON NEUTRAL PROGRAM

Investment

Today we invest through renewable energy credits, verified carbon offsets, and installing solar power at our Sydney manufacturing facility. We also continue to invest in more efficient manufacturing technologies and in local supply chains.

Materials

We believe material health is essential to enable circularity. The use of materials that don't contain harmful chemicals provides a critical pathway to end-of-life product recycling. Our carpet, LVT and entrance flooring tiles are recyclable.

Dematerialisation

We continue to support the advancement of a circular economy – one that uses less new raw materials and creates less waste. For example, we have created a portfolio of carpet tiles that use less raw material, reducing embodied carbon. We will continue to challenge ourselves and our supply chains to extend innovation in new technologies for dematerialisation.

Manufacturing

We leverage our global manufacturing and local supply chains to minimise carbon emissions. More efficient manufacturing and distribution not only reduces our global carbon footprint, it also has a direct positive impact on the communities we call home.

Wellness

Climate change directly impacts human health and wellness. Pollution. Natural disasters. Droughts. As a founding member of the Well Living Lab and a Well Portfolio Member, we aspire to design products that enhance well-being and quality of life of indoor spaces.

We will continue to do more to lower our carbon footprint.

The M/PACT™ program is long-term, because the fight to stop climate change will be a long one. As a global manufacturing company, we set 2025 goals that align with the United Nations Sustainable Development Goals. We push ourselves to meet our targets on Planet, Product, and People, including a 25% reduction in indexed greenhouse emissions by 2025. These 2025 goals are a benchmark for us to achieve more, faster. We encourage you to specify our carbon neutral products for all of your projects to ensure the climate change journey continues.

Together, we can make a positive **M/PACT™** on the world for generations.

* As calculated and verified scope A1-3 GWP through a ISO14025/ISO14040 compliant LCA and published in third party EPDs.

Milliken™

WellBAC®

Milliken WellBAC® open cell foam cushion provides superior durability, appearance retention and cushioning.



UNDERFOOT COMFORT
Up to 24% greater underfoot comfort for enhanced ergonomics whilst standing.



ACOUSTIC VALUES
Up to 50% improved acoustics for quieter, more productive spaces.



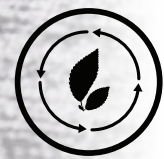
MOISTURE MITIGATION
Industry leading moisture management with non-reactive backings to enhance the installation process, saving time and money.



MATERIAL HEALTH
3rd party Verified Declare™ Red-List Free products for occupant and installer well-being.



INDOOR AIR QUALITY
Enhanced Indoor Air Quality (Low VOC) for improved occupant and installer well-being.



CIRCULARITY
100% Recyclable through the Milliken N/XT LIFE circularity program for both installation waste and end-of-life.

FACE FABRIC

Patterns and structures made up of nylon yarns with our state of the art tufting technology.

PRIMARY BACKING

The face yarn is tufted through a high quality non-woven textile. The structure of the textile holds the yarn in place acting as the primary backing.

PRECOAT

The precoat layer locks the tufted yarns in the primary backing to ensure good tuft bind strength between the yarns and the backing.

FIBERGLASS

A high quality fiberglass layer is embedded in the polyolefin compound to ensure dimensional stability of the tile.

SECONDARY BACKING

Proprietary Polyolefin compound layer formulated by Milliken R&D scientists to create a durable and stable tile. Our formulation does not contain PVC or plasticizers.

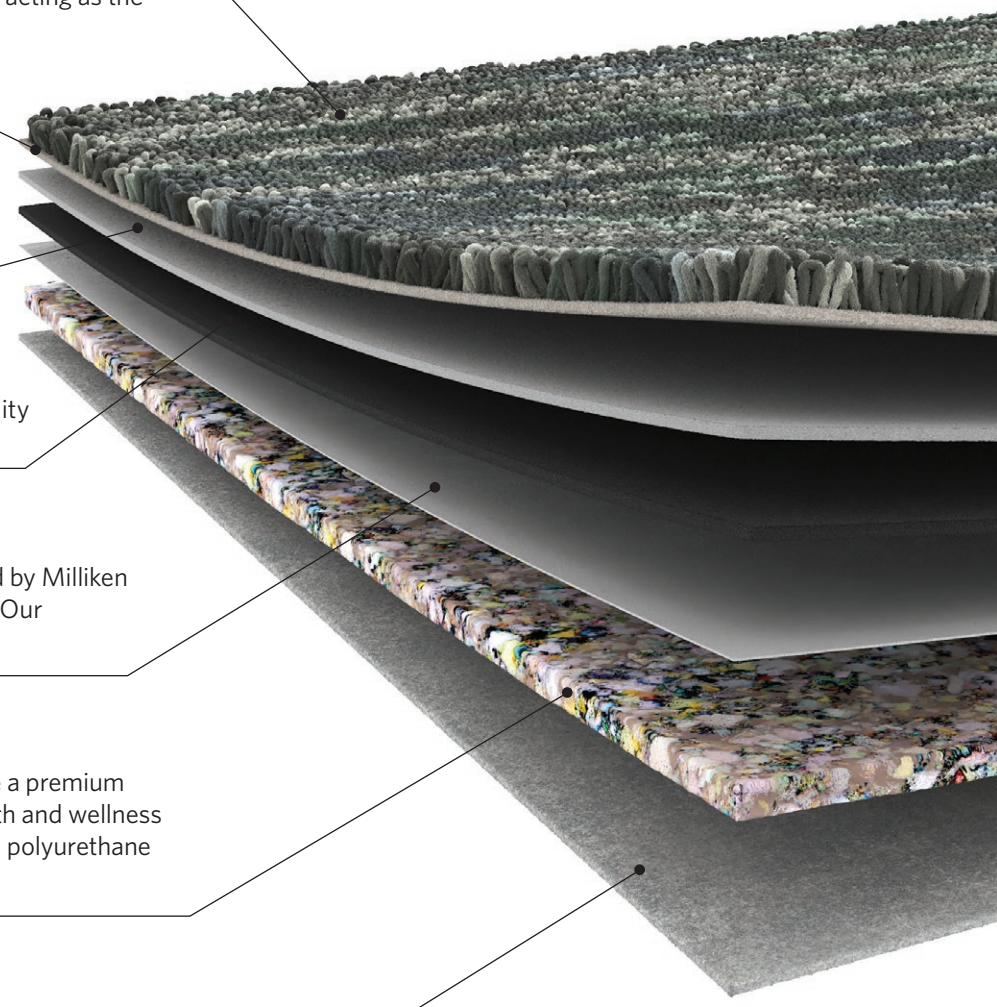
PREMIUM CUSHION

WellBAC® Comfort and Comfort Plus incorporate a premium cushion layer, designed to provide additional health and wellness benefits. Milliken's cushion is made from recycled polyurethane foam.

FELT BACK

A protective non-woven textile layer provides a breathable non-reactive finish. It enhances health and wellness.

Milliken's standard cushion backing system — offering enhanced underfoot comfort, acoustic and wear performance.



COASTLINE

Seascape | Seascape Transition

SPECIFICATION



When you choose M/PACT™ products, you can be sure your choice is carbon neutral. M/PACT™ carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. *as calculated and verified through a ISO14025/ISO14040 compliant LCA and published in third party EPD.

Standard Backing	Cushion Backing WellBAC® Comfort (PVC FREE) (Non-Reactive Cushion Backing)
Acoustic Value	Noise Reduction Coefficient - NRC \geq 0.25 Impact Sound Pressure Level - Ln,w \leq 47dB
Concrete Slab Moisture Mitigation	Site-Related Solutions (SRS): Milliken cushion-backed tile + Non-Reactive Standard Adhesive means installation 60 days after a new concrete pour, fully warranted no moisture testing required. Refer to www.millikenfloors.com.au

Construction	Tufted, Textured Loop	Lightfastness (AATCC16E)	\geq 4.0 at 80 Hours
Tile Size	50cm x 50cm	Static Electricity	\leq 3.5KV
Yarn Type	Milliken Certified 100% Nylon	(AATCC-134) 20% R.H., 70°F	
Stain Resist Soil Release	StainSmart®	Indoor Air Quality	\leq 0.5mg/m³ (GLP0793)
Dye Method	PrintWorks™	CRI Green Label Plus™	
Gauge	1/10	VOC	Pass (ISO 10580:2010)
Stitches Per Inch	14.1	ACCS Grading	CMD 2*, REHD1 5*, Suitable for Stairs
Tufts	144/in² (2,230/100cm²)	Environmental	ECS Grading - Level 4 + (Core + No Chemicals of Concern + EPD + Carbon Neutral) Declare - RED LIST FREE Cradle to Cradle - Silver M/PACT™ Carbon Offset Program Environmental Product Declaration (EPD) Health Product Declaration (HPD) Works with WELL
Recyclable	100%		
Recycled Content by Total Weight	45%		
Nominal Total Thickness	8.4mm		
Nominal Pile Thickness	2.8mm		
Nominal Total Weight	90.3 oz/yd² (3,062g/m²)		
Flammability (Radiant Panel Test)	CHF/CRF = 6.3kW/m², Smoke value = 136%.min		

The recognised Product Certification Initiatives in the Green Star rating tools that contribute to the responsible product value of Milliken carpet tiles are as listed. The Green Building Council of Australia recognises Responsible Products that may contribute to a Green Star rating through its Responsible Credits (rpv).

1. ECS Carpet Standard v2.2
2. Cradle to Cradle
3. Declare 2.0 - Red List Free
4. Science-Based Targets Initiative (SBTi)

GBCA
Responsible Product Value
30 rpv

Recommended Installation Method(s)	Monolithic
Recommended Area of Use	Commercial Extra Heavy Duty
Warranties	20-year Wear Warranty 20-year Dimensional Stability Warranty 20-year Anti-Static Warranty 20-year Castor Chair Wear Warranty

Milliken

Left to right:
Seascape in Pampas Grass (SEA153-144)
and Warm Salt (SEA171-139)
Monolithic installation

Australia:
Toll Free: 1800 668 372
New Zealand:
Toll Free: 0800 668 372
www.millikenfloors.com.au
(Australia & New Zealand)

This WellBAC® cushion-back carpet tile product is covered by one or more patents, published applications and/or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.

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Declare.

