# UNEARTHED

Milliken™



**INSPIRED. INSPIRING.**

*Whether unearthed in archaeological digs or happened upon by chance, fossilized remains and mineral formations reveal the intricacies of nature. The beauty discovered in the materiality of these natural elements inspires new texture, colour, and definition. We unveil them in second surfaces exclusively through the lens of technology.*

**Gypsum & Gypsum Glyph** in Larimar



Through every archaeological site, we uncover new insight into the world as it once was: ancient civilizations, storied cultures, and wild terrains ruled by prehistoric life.

A new world reveals itself. Shades of sediment and clay cue the passing of time and present a moment of self-reflection. While we rush in our fast-paced society, Mother Nature takes her time to evolve the physical environment, preserving markers from the past to reveal her true nature in the present.

At once reflective and progressive, the Unearthed Collection brings to light the stories told through line and figures in cave paintings, ceramic treasures and ornate architecture that once defined history's great cities. From each of which we glean lessons learned and marvel at the ingenuity of the human spirit that has led us to become the diverse culture of innovators we are today.

The world is waiting to be unearthed. What stories will you let it tell?



*Rocky cliffs in Kimmeridge Dorset, UK*



*Strata formations - Blueys Beach, NSW, Australia*



**Mantle** in Larimar

## TEXTURE THROUGH LAYERS

The Unearthed Collection interprets the textural transformations that take place within every inch of the earth. Horizontal strata of sedimentary rock build upon one another, each individual line and colour a clue into the time when it was visible to the sun. Fine-grained mud stone and shale transport us back to Late Jurassic times, when prehistoric ammonites left their large spirals forever impressed.

The collection's patterns are an organic exploration of shape and colour, which evolve into new textures as nature's intriguing effects move underlying surfaces forward. Such precisely nuanced quality of colour and pattern can only be achieved through the industry's most revered digital dye injection print technology. The resulting aesthetic is both subtle and stimulating.

Caldera Fossil, Bedrock 2 & Caldera in Larimar





**Bedrock 2, Caldera & Caldera Fossil** in Larimar

## TEXTURE EVOLVED

Unearthed creates a new approach to integrate layered texture into interiors. A robust offering of coordinating patterns provides various design elements: granular textures, linear striations, and both angular and organic, free-form shapes.

For more linear characteristics, consider Mantle and its coordinating counterparts. Or, explore the boundless kaleidoscope qualities of Mélange and Gypsum.

Select patterns build upon base designs with a playful twist. The geometric additions of Glyph, Fossil and Spiro reveal excavated finds for a refined element of intrigue while Strata overlays an organic linearity. Gypsum Glyph, Caldera Fossil, Bedrock Spiro, and Mélange Strata are a few of our favourite examples.



*Rock cairn in the Carpathians, Ukraine*

## LARIMAR

We bring our study of the earth's past into the future with Larimar, the collection's signature colourway. A base of inky blues, which we consider to be a new neutral, links the colourway across varying contrast levels as warmer tones create breathing room on the floor.

Select Larimar for interior environments that require a striking sophistication but also appreciate the eccentric.



**Basin 2 Strata** in Larimar



**Mélange & Mélange Strata** in Larimar



**Bedrock 2 Fossil** in Larimar



**Bedrock 1 Spiro** in Larimar




## CREATIVE GUESTROOMS

Reimagine what guestrooms can be using Unearthed as the foundation of your design. The collection's modularity invites the use of multiple patterns of soft and hard surfaces to create inset area rugs, much like one's home.

Take advantage of the flexibility that modular carpet affords by strategically inserting additional tiles under guest beds. Simply swap tiles when replacement is required and your guest room stays in commission even amid repairs.

**Mélange** in Larimar with Metro Park Wood in Heritage Wood in Honor (HTG218)



**Floor Plan Layout example.**

**Mélange & Basin 2** in Lacunar



**Mélange Strata** in Larimar with Metro Park Wood in Heritage Wood in Pride (HTG208)



*Antelope Canyon, Arizona*

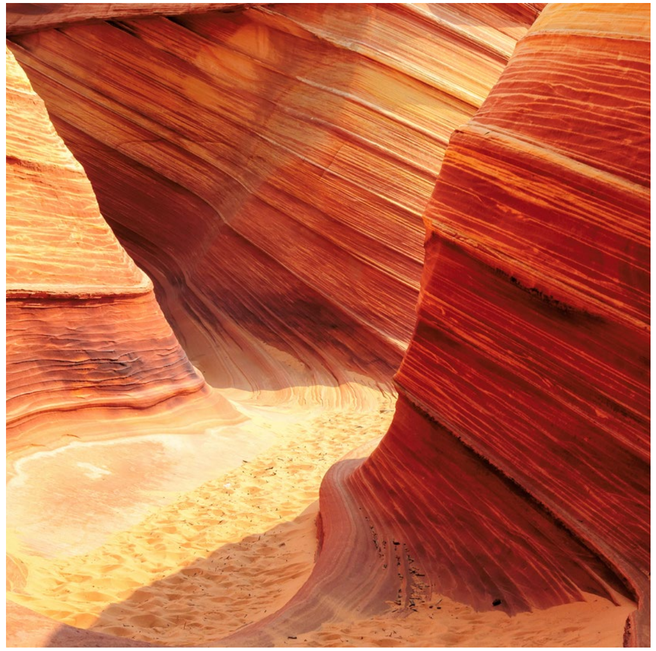


## JASPER

From Neolithic cave painters to French royalty, red has been considered a colour of magic, strength, and power for centuries. The rich reds, vibrant oranges and striking yellows of Jasper inject movement and energy into interiors. Mélange Strata resembles eroded red rocks whipped by water and sand over time, while Gypsum Glyph takes guests to the famed caves of Lascaux.



**Mélange Strata** in Jasper



*The Wave at Coyote Buttes North, Utah*

*"The finest workers in stone are not copper or steel tools, but the gentle touches of air and water working at their leisure with a liberal allowance of time." - Henry David Thoreau*



**Mantle** in Jasper



**Basin 3 Glyph** in Jasper



**Gypsum Glyph** in Jasper



**Gypsum Glyph & Bedrock 3** in Jasper



**Bedrock 3 & Mélange** in Jasper

## COLOUR COORDINATION

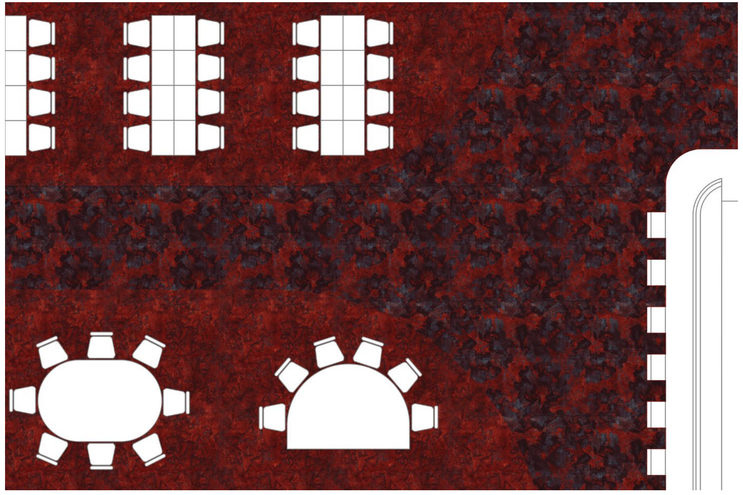
Each design is available in three rich and earthy colourways — Larimar, Jasper, and Quartz. Pair patterns in different design groupings using the same colourway for coordination or a custom colouration to achieve the design vision.



**Caldera Fossil & Bedrock 4 Fossil** in Jasper



**Caldera Fossil & Bedrock 4 Fossil** in Jasper



**Caldera Fossil & Bedrock 4** in Jasper

## PATTERN GROUPINGS

Strategic pattern groupings are easy to approach with the versatility of Unearthed. Five coordinated groups of various design and pattern character include Gypsum, Mantle, Mélange, and Caldera.

Each grouping features four individual patterns: an expansive hero design, a smaller-scale companion, and the same two patterns layered with geometrics. Work within a single group for projects with limited time lines, or explore the uniqueness created when multiple groupings are mixed.



**Caldera Fossil** in Jasper with Metro Park Stone in Polished Concrete in Scoring (PLC144)





*Mayan ruins in Tikal, Guatemala*



## QUARTZ

The most quiet colourway for Unearthed, Quartz offers a fresh sense of composure. Opaque browns and translucent beige tones are used to carve out patterns and communicate the unique characteristics of each design.



**Mantle Spiro** in Quartz with Metro Park Stone in Polished Concrete in Polish (PLC67)



**Bedrock 7 Spiro & Mantle Spiro** in Quartz



**Bedrock 7** in Quartz



## CONFERENCE

Define large spaces easily with Unearthed. One of the unique features of the collection is our extra-large  patterns. Design runners and rugs in various sizes, or work with our design and visualisation teams to create a custom layout for your large space. Custom minimums apply.



**Gypsum & Basin 5** in Quartz

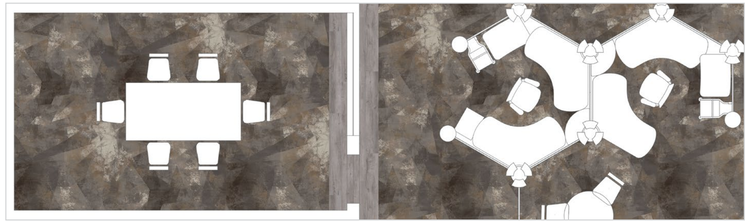


## MEETING

All board rooms are not created equal. Add sophistication, subtlety, or energy by choosing one of the many transition patterns for executive areas.

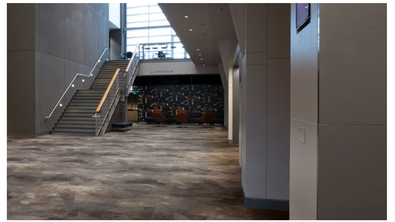


**Mélange** in Quartz with Metro Park Wood in Heritage Wood in Pride (HTG208)

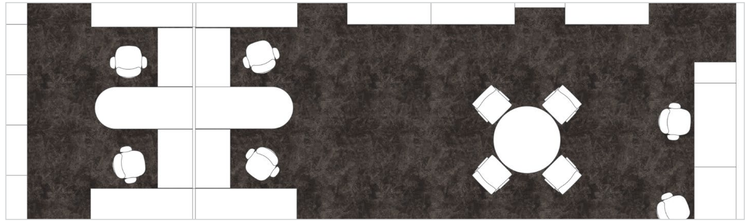


## OFFICE

Build distinctive workspaces with the modular components of Unearthed. Add border effects and gradients to zone particular areas, such as corridors or desk groupings, while also connecting people working in the space.



**Mélange Strata** in Quartz





**Basin 6 Strata & Basin 6** in Quartz

## Gypsum — Coordinate Group

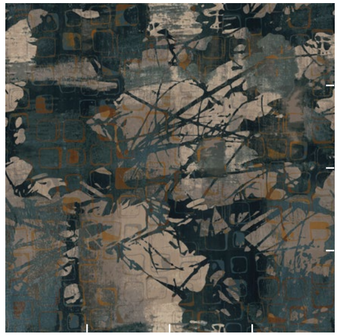
*Multi tile repeat — 16 tile pattern*



**GYPSUM**
Pattern Repeat: 4m W x 4m L

| | | | |
|---|---|---|---|
| 1 | 2 | 3 | 4 |
| 5 | 6 | 7 | 8 |
| 9 | 10 | 11 | 12 |
| 13 | 14 | 15 | 16 |

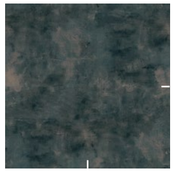
*Multi tile repeat — 16 tile pattern*



**GYPSUM GLYPH**
Pattern Repeat: 4m W x 4m L

| | | | |
|---|---|---|---|
| 1 | 2 | 3 | 4 |
| 5 | 6 | 7 | 8 |
| 9 | 10 | 11 | 12 |
| 13 | 14 | 15 | 16 |

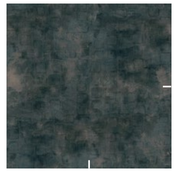
*Multi tile repeat*
*4 tile pattern*



**BASIN 1**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

*Multi tile repeat*
*4 tile pattern*



**BASIN 1 GLYPH**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

## Mélange — Coordinate Group

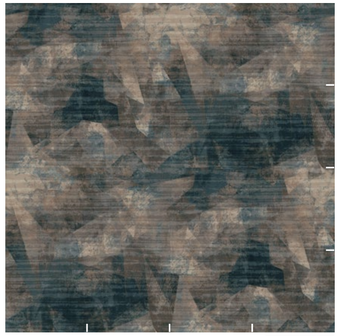
*Multi tile repeat — 16 tile pattern*



**MÉLANGE**
Pattern Repeat: 4m W x 4m L

| | | | |
|---|---|---|---|
| 1 | 2 | 3 | 4 |
| 5 | 6 | 7 | 8 |
| 9 | 10 | 11 | 12 |
| 13 | 14 | 15 | 16 |

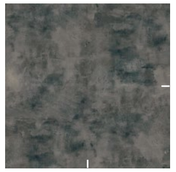
*Multi tile repeat — 16 tile pattern*



**MÉLANGE STRATA**
Pattern Repeat: 4m W x 4m L

| | | | |
|---|---|---|---|
| 1 | 2 | 3 | 4 |
| 5 | 6 | 7 | 8 |
| 9 | 10 | 11 | 12 |
| 13 | 14 | 15 | 16 |

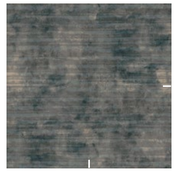
*Multi tile repeat*
*4 tile pattern*



**BASIN 2**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

*Multi tile repeat*
*4 tile pattern*



**BASIN 2 STRATA**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |



## Mantle — Coordinate Group

*Multi tile repeat — 16 tile pattern*



**MANTLE**
Pattern Repeat: 4m W x 4m L

| | | | |
|---|---|---|---|
| 1 | 2 | 3 | 4 |
| 5 | 6 | 7 | 8 |
| 9 | 10 | 11 | 12 |
| 13 | 14 | 15 | 16 |

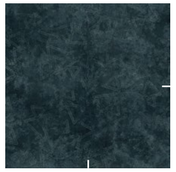
*Multi tile repeat — 16 tile pattern*



**MANTLE SPIRO**
Pattern Repeat: 4m W x 4m L

| | | | |
|---|---|---|---|
| 1 | 2 | 3 | 4 |
| 5 | 6 | 7 | 8 |
| 9 | 10 | 11 | 12 |
| 13 | 14 | 15 | 16 |

*Multi tile repeat*
*4 tile pattern*



**BEDROCK 1 FOSSIL**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

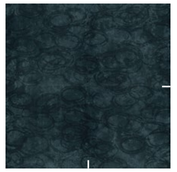
*Multi tile repeat*
*4 tile pattern*



**BEDROCK 1**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

*Multi tile repeat*
*4 tile pattern*

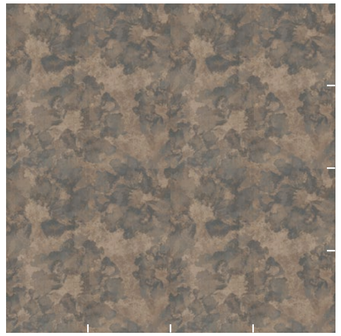


**BEDROCK 1 SPIRO**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

## Caldera — Coordinate Group

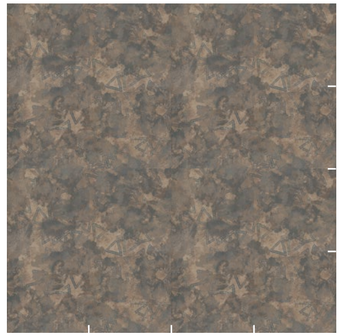
*4 pattern repeats — 16 tiles shown*



**CALDERA**
Pattern Repeat: 2m W x 2m L

| | | | |
|---|---|---|---|
| 1 | 2 | 1 | 2 |
| 3 | 4 | 3 | 4 |
| 1 | 2 | 1 | 2 |
| 3 | 4 | 3 | 4 |

*4 pattern repeats — 16 tiles shown*



**CALDERA FOSSIL**
Pattern Repeat: 2m W x 2m L

| | | | |
|---|---|---|---|
| 1 | 2 | 1 | 2 |
| 3 | 4 | 3 | 4 |
| 1 | 2 | 1 | 2 |
| 3 | 4 | 3 | 4 |

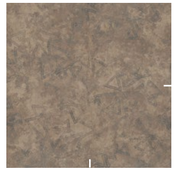
*Multi tile repeat*
*4 tile pattern*



**BEDROCK 2**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

*Multi tile repeat*
*4 tile pattern*



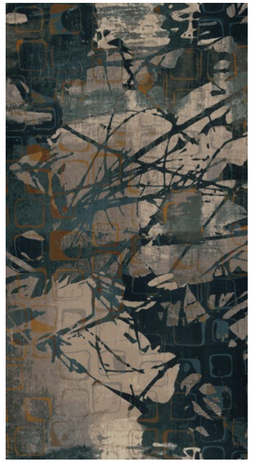
**BEDROCK 2 FOSSIL**
Pattern Repeat: 2m W x 2m L

| | |
|---|---|
| 1 | 2 |
| 3 | 4 |

## UNEARTHED COLLECTION OVERVIEW

### LARIMAR

| Design Name | Tile Grid |
|---|---|
| Gypsum | 4m W x 4m L — 16 tiles |
| Gypsum Glyph | 4m W x 4m L — 16 tiles |
| Basin 1 w/ Glyph | 2m W x 2m L — 4 tiles |
| Basin 1 | 2m W x 2m L — 4 tiles |
| Mélange | 4m W x 4m L — 16 tiles |
| Mélange Strata | 4m W x 4m L — 16 tiles |
| Basin 2 w/ Strata | 2m W x 2m L — 4 tiles |
| Basin 2 | 2m W x 2m L — 4 tiles |
| Bedrock 1 w/ Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 1 | 2m W x 2m L — 4 tiles |
| Caldera | 2m W x 2m L — 4 tiles |
| Caldera Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 2 w/ Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 2 | 2m W x 2m L — 4 tiles |
| Mantle | 4m W x 4m L — 16 tiles |
| Mantle Spiro | 4m W x 4m L — 16 tiles |
| Bedrock 1 w/ Spiro | 2m W x 2m L — 4 tiles |



### JASPER

| Design Name | Tile Grid |
|---|---|
| Gypsum | 4m W x 4m L — 16 tiles |
| Gypsum Glyph | 4m W x 4m L — 16 tiles |
| Basin 3 w/ Glyph | 2m W x 2m L — 4 tiles |
| Basin 3 | 2m W x 2m L — 4 tiles |
| Mélange | 4m W x 4m L — 16 tiles |
| Mélange Strata | 4m W x 4m L — 16 tiles |
| Basin 4 w/ Strata | 2m W x 2m L — 4 tiles |
| Basin 4 | 2m W x 2m L — 4 tiles |
| Bedrock 3 w/ Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 3 | 2m W x 2m L — 4 tiles |
| Caldera | 2m W x 2m L — 4 tiles |
| Caldera Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 4 w/ Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 4 | 2m W x 2m L — 4 tiles |
| Mantle | 4m W x 4m L — 16 tiles |
| Mantle Spiro | 4m W x 4m L — 16 tiles |
| Bedrock 3 w/ Spiro | 2m W x 2m L — 4 tiles |



### QUARTZ

| Design Name | Tile Grid |
|---|---|
| Gypsum | 4m W x 4m L — 16 tiles |
| Gypsum Glyph | 4m W x 4m L — 16 tiles |
| Basin 5 w/ Glyph | 2m W x 2m L — 4 tiles |
| Basin 5 | 2m W x 2m L — 4 tiles |
| Mélange | 4m W x 4m L — 16 tiles |
| Mélange Strata | 4m W x 4m L — 16 tiles |
| Basin 6 w/ Strata | 2m W x 2m L — 4 tiles |
| Basin 6 | 2m W x 2m L — 4 tiles |
| Bedrock 5 w/ Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 5 | 2m W x 2m L — 4 tiles |
| Caldera | 2m W x 2m L — 4 tiles |
| Caldera Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 6 w/ Fossil | 2m W x 2m L — 4 tiles |
| Bedrock 6 | 2m W x 2m L — 4 tiles |
| Mantle | 4m W x 4m L — 16 tiles |
| Mantle Spiro | 4m W x 4m L — 16 tiles |
| Bedrock7 w/ Spiro | 2m W x 2m L — 4 tiles |
| Bedrock 7 | 2m W x 2m L — 4 tiles |



# COMPLETE FLOORING SOLUTIONS

With an industry leading selection of high-performance modular carpet and LVT options, we are inspired to create exceptional Clubs & Gaming and Hospitality flooring products that will inspire you and your guests.

Whether it's one of our standard hospitality collections or a custom option from our easy to specify PrintWorks™ patterning technology, we have the right colour, pattern, and construction that adds value to your environment. From the front door, through the lobby to the public space and guest room, Milliken brings innovative design to every corner of your property.

Modular Carpet Tile



Solution Dyed Nylon Guest Rooms Carpet Tile



Luxury Vinyl Tile





# CREATING A BETTER WORLD

## Milliken supports the Property Industry Foundation

Milliken is a proud partner of the Property Industry Foundation, an organisation devoted to alleviating the problem of youth homelessness. The Foundation builds homes for homeless youth and provides ongoing support for homes where young people can rebuild their lives.

Homelessness is one of the most severe forms of disadvantage and social exclusion that any young person can experience. Youth homelessness affects 44,000 young Australians every night and understanding the scale of this issue, we were compelled to get involved and help in the great work the foundation is doing.

The Unearthed collection is part of the 'Product Pathway'. The 'Product Pathway' is a unique fundraising model created by Milliken for the Property Industry Foundation where a contribution from every dollar of sales is donated to the foundation to build homes for homeless youth. The aim of the product pathway is to provide a regular and sustainable fundraising stream and with your help, we can keep assisting the Property Industry Foundation in tackling the issue of youth homelessness.

The Foundation's mission is to make a tangible difference to the serious and persistent problem of youth homelessness by partnering with respected charities to build safe environments and support charity managed initiatives focused on education, employment and well-being.

Milliken

www.millikenfloors.com.au

PROPERTY INDUSTRY FOUNDATION

www.pif.com.au

UNEARTHED. Product Specs

# UNEARTHED

## SPECIFICATION

M/PACT™
CARBON NEUTRAL PROGRAM

When you choose M/PACT™ products, you can be sure your choice is carbon neutral. M/PACT™ carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change.
*as calculated and verified through a ISO14025/ISO14040 compliant LCA and published in third party **EPD.**

| | |
|---|---|
| **Standard Backing** | Cushion Backing<br>WellBAC® Comfort Plus (PVC FREE) (Non-Reactive Cushion Backing) |
| **Acoustic Value** | Noise Reduction Coefficient – NRC ≥ 0.25<br>Impact Sound Pressure Level - Ln,w ≤ 45dB |
| **Concrete Slab Moisture Mitigation** | Site-Related Solutions (SRS). Milliken Cushion backed tile + Non-Reactive Standard adhesive means installation 45 days after a new concrete pour, fully warranted no moisture testing required.<br>Refer millikenfloors.com.au |
| **Antiviral \| Antibacterial** | MGUARD+ Antiviral and Antibacterial Treatment. Further information refer to millikenfloors.com.au |

| | |
|---|---|
| **Construction** | Tufted, Textured Loop |
| **Tile Size** | 100cm x 100cm |
| **Yarn Type** | Milliken Certified 100% Nylon |
| **Stain Resist \| Soil Release** | StainSmart® |
| **Dye Method** | PrintWorks™ |
| **Gauge** | 1/10 |
| **Stitches Per Inch** | 10.3 |
| **Tufts** | 103/in² (1,595/100cm²) |
| **Recyclable** | 100% |
| **Recycled Content by Total Weight** | 44.1% |
| **Nominal Total Thickness** | 10mm |
| **Nominal Total Weight** | 104 oz/yd² (3,526g/m²) |
| **Nominal Pile Thickness** | 2.79mm |
| **Flammability (Radiant Panel Test)** | CHF/CRF = 4.2kW/m², Smoke value = 271%.min |
| **Lightfastness (AATCC 16E)** | ≥ 4.0 at 80 Hours |
| **Static Electricity (AATCC-134) 20% R.H., 70°F** | ≤ 3.5KV |
| **Indoor Air Quality CRI Green Label Plus™** | ≤ 0.5mg/m³ (GLP0793) |
| **VOC** | Pass (ISO 10580:2010) |
| **ACCS Grading** | CEHD 4*, REHD2 6*, Suitable for Stairs |
| **Environmental** | ECS Grading – Level 4 + (Core + No Chemicals of Concern + EPD + Carbon Neutral)<br>Declare – RED LIST FREE<br>Cradle to Cradle – Silver<br>M/PACT ™ Carbon Neutral Program<br>Environmental Product Declaration (EPD)<br>Health Product Declaration (HPD)<br>Works With WELL |

| | | |
|---|---|---|
| The recognised Product Certification Initiatives in the Green Star rating tools that contribute to the responsible product value of Milliken carpet tiles are as listed.<br>The Green Building Council of Australia recognises Responsible Products that may contribute to a Green Star rating through its Responsible Credits (rpv). | 1. ECS Carpet Standard v2.2<br>2. Cradle to Cradle<br>3. Declare 2.0 – Red List Free<br>4. Science-Based Targets Initiative (SBTi) | GBCA<br>Responsible Product Value<br>30 rpv |

| | |
|---|---|
| **Recommended Installation Method(s)** | Monolithic |
| **Recommended Area of Use** | Commercial Extra Heavy Duty |
| **Warranties** | 20-year Wear Warranty<br>20-year Dimensional Stability Warranty<br>20-year Anti-Static Warranty<br>20-year Castor Chair Wear Warranty |

WORKS WITH WELL · Declare. · Red List Free · cradle to cradle CERTIFIED SILVER · CRI GREEN LABEL +PLUS carpet-rug.org · UL CERTIFIED ENVIRONMENTAL PRODUCT DECLARATION UL.COM/EPD · ENVIRONMENTALLY CERTIFIED ECS LEVEL 4+ CERTIFICATION · hpd

Milliken

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New Zealand:
Toll Free: 0800 668 372

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(Australia & New Zealand)

This WellBAC® cushion-back carpet tile product is covered by one or more patents, published applications and/ or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.

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