



**COLOR FIELD**  
PATINA

Milliken™

## INSPIRED.

Patina is the culmination of changes in a material's surface resulting from age, use and exposure to the elements. These acquired attributes offer contrasting colors and textures in divergent planes where distinctive edges form and layers of wear create character. Patina is the expression of a material's heritage on display for all to interpret and appreciate.

## INSPIRING.

Oxidized metals, sun-bleached woods, worn concrete, and etched stone inspired the coloration and layered appearance of Patina. This natural extension of the original Color Field collection provides 32 new colors grouped into eight easy-to-coordinate color families. With its distinctive pattern, Patina celebrates the layers of age and wear as discovered in larger, more dynamic sections of color. Offered in high-performance, severe-rated modular carpet planks, Patina and the rest of the Color Field family stand up to the most extreme traffic conditions while providing an imaginative color palette.



**Tint Stucco** PAT21



**Jute** PAT14-21



**Copper** PAT44-48



**Wood** PAT124



**Limestone** PAT250



**Nickel** PAT152-144



**Slate** PAT119-153



**Frost Steel** PAT139-157



**Stucco** PAT4-21



**Tansy** PAT21-105



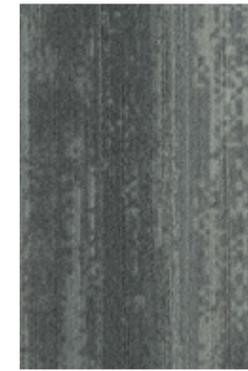
**Dark Copper** PAT144-48



**Bark** PAT145-124



**Stone** PAT108-180



**Zinc** PAT152-13



**Ash Slate** PAT119-13



**Arctic** PAT171-157



**Dark Stucco** PAT87



**Flaxen** PAT105-12



**Rust** PAT114-44



**Ebony Wood** PAT145



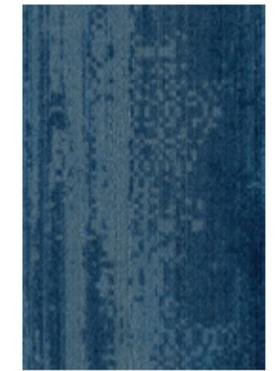
**Dim Stone** PAT108



**Dark Steel** PAT13



**Electrum** PAT133-120



**Smalt** PAT245-249



**Stucco Verdigris** PAT141-14



**Ochre** PAT105-124



**Copper Rust** PAT114



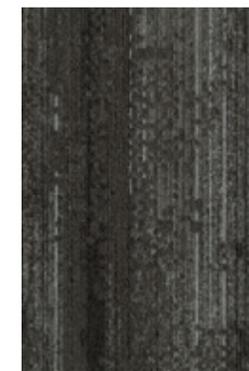
**Wood Bark** PAT59



**Concrete Stone** PAT140-108



**Stainless Steel** PAT79-13



**Gabbro** PAT133



**Billon** PAT249-52



WellBAC® cushion backing **enhances ergonomics and underfoot comfort**, reducing as much as 24% of muscle strain (compared to hardback).



The acoustic technology of our carpet **reduces noise by up to 50%** as compared to other flooring.



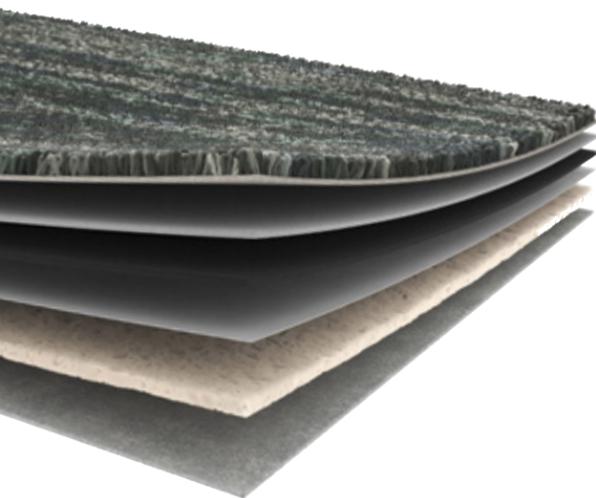
WellBAC® open-cell backing allows the floor to breathe. In fact, **we haven't seen a moisture claim in 20+ years.**



**Save time and money with installation.** Our carpet tiles can be installed over old adhesive and it's rarely necessary to scarify or seal the floor.



Designed with wellness in mind, **we select carpet materials that are Red List Free and PVC-Free.**



Color Field Patina in Concrete Stone PAT140-108 and Dim Stone PAT108. Vertical ashlar.

**PACKED** *with*  
**PERFORMANCE.**



Scan to learn more about all the benefits Milliken products have to offer.



Scan to learn more about our commitment to sustainability.

## CLIMATE IMPACT

Our climate is changing. Milliken takes a holistic approach reducing our products' embodied carbon without compromise to quality. We champion circularity through our N/XT Life™ reclamation program, and continue on our carbon reduction journey offsetting the full cradle-to-gate carbon footprint through our M/PACT™ program.



**M/PACT™**  
CARBON OFFSET PROGRAM  
**N/XT/LIFE™**  
CIRCULARITY PROGRAM

## MATERIAL HEALTH

Our innovative flooring solutions pave the way for healthier, happier, more productive spaces. All Milliken carpet is **PVC-Free** and free of harmful Red List materials.

With 100% material transparency, low-VOC, and less new raw materials, we aim to eliminate harmful chemicals in-line with the highest voluntary standard.



**Declare.**

## YOUR COMPLETE FLOORING SOLUTION

Discover sustainably crafted, high performance Resilient and Entrance Flooring options at

[www.MillikenFloors.com](http://www.MillikenFloors.com)



## COLOR FIELD

### Patina

#### Construction

Tufted, Textured Loop

#### Tile Size

25 cm x 1 m  
(9.84" x 39.4")

#### Yarn Type

Milliken-Certified  
WearOn® Nylon

#### Stain Resist / Soil

Release  
StainSmart®

#### Nominal Total Thickness

0.280" (7.1 mm)

#### Average Density (Finished)

6,541

#### Standard Backing

PVC-Free WellBAC®  
Comfort Cushion  
Available with TractionBack®

#### Texture Appearance Retention Rating (TARR)

Severe Traffic End-Use  
Applications

#### Recommended Installation Method(s)



ALL PLANK  
METHODS

### SUSTAINABLE FEATURES

**Color Field Patina** is manufactured with PVC-Free WellBAC® Comfort cushion backing, and is certified NSF-140 Gold.

**Color Field Patina** is also available with our NSF-140 Platinum backing option.



Declare.



## M/PACT™ CARBON OFFSET PROGRAM

### TRACTIONBACK

Simplify your modular installation with Milliken's patented TractionBack®, an innovative backing system that is faster, more cost efficient, and environmentally superior to wet adhesives and peel-and-stick carpet tile.

### SHOWN ON THE COVER

(Front) Color Field Patina in Slate PAT119-153, Ash Slate PAT119-13, Gabbro PAT133, Electrum PAT133-120 (left to right).  
(Back) Color Field Patina in Dark Stucco PAT87 and Stucco Verdigris PAT141-14.

Scan to explore  
the collection.



Milliken™