

CLEAN BREAK

Milliken



BREAK

Discover Clean Break, the latest addition to our environmentally conscious portfolio. Drawing inspiration from the timeless appeal of traditional woven textiles, Clean Break features 2 scales of pattern in 12 neutral colors. Its intentional design combines organic textures with a soothing monochromatic palette, weaving a rich tapestry of sustainable sophistication.







TEXTURES

Embodying a well-tailored linen texture, this pattern provides a touch of everyday elegance to any space it inhabits.





Inspired by the rich texture of velvet burnout, this lively, small-scale geometric design amplifies a room's energy in an understated fashion.











MINDFULLY DESIGNED

Embrace the authentic charm of Clean Break, where timeless beauty meets unparalleled performance. Created with recycled content and equipped with our standard PVC-Free WellBAC® Comfort cushion backing, Clean Break excels in a diverse range of environments, thanks to its resiliency, comfort, and superior acoustic properties. Crafted with our proven commitment to excellence, this collection not only elevates spaces with its aesthetic grace but also honors the earth with its intrinsic sustainability and reduced environmental impact.









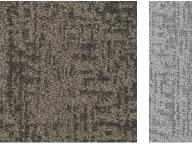
































SENSIBLE HEA120

















MINDFUL HEA122

CONSCIOUS HEA79

OBSERVANT HEA133 PROVEN HEA258

MINDFUL GOC122

CONSCIOUS GOC79 OBSERVANT GOC133 PROVEN GOC258





Milliken™ FOR HUMANKIND.

RED LIST FREE

Healthy materials are the foundation for effective circularity, reducing community pollution and cleaner living for all.

- The Living Building Challenge Red List contains the "worst in class" materials, chemicals
 and elements known to pose serious risks to human health and the greater ecosystem.
- Red List Free certification is the absence of Red List chemicals in building and home furnishings.
- Our products have been completely vetted and verified to contain no Red List Chemicals at levels at or above 100 ppm or 0.01 percent.
- Affords superior recycling potential of clean-based products.

Achieving LBC Red List Free is a commitment to significantly cut down on the output and use of harmful chemicals. It reflects our company's prioritization on human health and ensuring a brighter future for generations to come.

M/PACT™ Carbon Neutral Product

Climate change is one of the greatest threats facing humanity. That's why our modular flooring products are carbon neutral everywhere in the world. Let's work together for a better tomorrow.

Sustainable features

Clean Break is manufactured with PVC-Free WellBAC® Comfort cushion backing, and is certified NSF-140 Gold. Made in the USA, Clean Break is also available with our NSF-140 Platinum backing option. All Milliken modular carpets carry Environmental Product Declarations and Health Product Declarations, which contribute to LEED certification. Additionally, Milliken modular carpets carry Declare® transparency labels and comply with the Red List Imperative of the Living Building Challenge.TM











Scan to learn more about our commitment to sustainability

M/PACT** CARBON NEUTRAL PROGRAM

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CLEAN BREAK

Head Start / Good Cause

Construction

Tufted, Textured Loop

Tile Size 50 cm x 50 cm

50 cm x 50 cm (19.7" x 19.7")

Yarn TypeECONYL® Solution-Dyed
Recycled Nylon Type 6

Stain Resist / Soil Release StainSmart®

Finished Pile Thickness Head Start: 0.115" (2.92 mm) Good Cause: 0.110"

 $(2.79 \, \text{mm})$

Average Density (Finished)

Head Start: 5,200 Good Cause: 5,400

Standard BackingPVC-Free WellBAC®
Comfort Cushion

Texture Appearance Retention Rating (TARR) Heavy Traffic End-Use

Applications

Recommended
Installation Method(s)



Monolithic

MONOLITHIC

SUSTAINABLE FEATURES

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M/PACT CARBON NEUTRAL PROGRAM

M/PACT carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. When you choose M/PACT products, you can be sure your choice is carbon neutral.

SHOWN ON THE COVER

(Front) Head Start in Observant HEA133 and Good Cause in Observant GOC133. Monolithic. (Back) Head Start in Valid HEA218 and Good Cause in Observant GOC133. Monolithic.

* As calculated and verified scope A1-3 GWP through a ISO14025/ISO14040 compliant LCA and published in third party EPDs.

Images in this brochure and architect folder are approximate for color and pattern scale. Please use actual carpet samples to make your final selections.