
NATURALLY
DRAWN
Milliken

NATURALLY DRAWN

"Art takes nature as its model." Aristotle

From nature's calendar to the artist's studio, from the outside to the inside, creative minds have joined to create four coorindating designs drawn from nature and reinterpreted through artistic expression. Watercolour Lesson, Drawing In Ink, Hand Sketched and Hand Sketched Transition, each one lovingly crafted through its artist's medium: watercolour, ink and pencil sketch. Four designs, each with a story to tell.



Top and Bottom: Watercolour Lesson in Dungaree (WLN138-139) and Pencil Grey (WLN25-132) | Brick (Horizontal) Installation
Middle: Hand Sketched in Dungaree (HSK139-153) | Brick (Horizontal) Installation



WATERCOLOUR LESSON
IN OCEAN | WLN157



DRAWING IN INK
IN OCEAN/SKYLINE | DWK157-73



HAND SKETCHED
IN OCEAN | HSK139

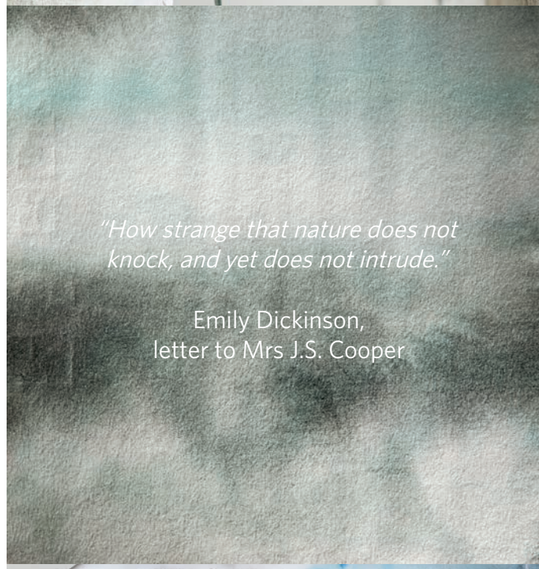


HAND SKETCHED TRANSITION
(BOTTOM) IN SKYLINE | OCEAN
HSB73-139



HAND SKETCHED TRANSITION
(TOP) IN OCEAN | SKYLINE
HST139-73

















The inspiration for Naturally Drawn was the colours and lines of nature reinterpreted through the exquisite and delicate mediums of watercolour, ink, and hand drawing.

The Bureau of Meteorology, Sydney, Australia | IA Design | Photographer: Phu Tang
Left to Right: Naturally Drawn in Drawing in Ink, Spotted Dove | Tinsmith (DWK94-68) and Amplifier in Treble Brick (Horizontal) Installation



Aorangi Orthopaedics Head Office, Wellington, New Zealand | SPACES Interior Design + Styling
Drawing In Ink in Shell Brown | Peppercorn (DWK165-79) and Watercolour Lesson in Peppercorn (WLN13-79) | Brick (Horizontal) Installation













Thiess Head Office, Southbank VIC, Australia | Priority Building | Photographer: Ruth Ryan Photography
Drawing In Ink in Shell Brown | Peppercorn | DWK165-79 | Brick (Horizontal) Installation



Thiess Head Office, Southbank VIC, Australia | Priority Building | Photographer: Ruth Ryan Photography
Drawing In Ink in Shell Brown | Peppercorn | DWK165-79 | Brick (Horizontal) Installation



Thiess Head Office, Southbank VIC, Australia | Priority Building | Photographer: Ruth Ryan Photography
Watercolour Lesson in Shell Brown (WLN118-169) | Brick (Horizontal) Installation



Hand Sketched Transition, Hand Sketched and Watercolour Lesson | Brick (Horizontal) Installation

COORDINATION FROM TOP TO BOTTOM

While Hand Sketch Transition is coordinated for smooth gradients between Hand Sketched colours, Drawing In Ink and Watercolour Lesson are also designed to easily coordinate with the Hand Sketched colourline while creating dramatically different visual effects.

Use the full kit of parts in different areas of a project to define spaces while maintaining tight coordination throughout.



HAND SKETCHED & HAND SKETCHED TRANSITION

Hand Sketched is created with free-flowing fine pencil lines by the artist's own hand to form shifting ombré tones that undulate smoothly across the tile.

The Hand Sketched design is offered with a companion, accessory design, Hand Sketched Transition. The Hand Sketched Transition design enables an effortless colour flow from one Hand Sketched colour into the next, without hard lines or distracting colour breaks.

Sometimes blending complementary colours, sometimes merging contrasting colours, Hand Sketched Transition allows you to create a smooth and continuous flow of organically changing colour across the floor plane.



HSK139 OCEAN



HST139-73 OCEAN | SKYLINE



HSK73 SKYLINE



HSB73-139 SKYLINE | OCEAN



Top, Middle to Bottom: Hand Sketched in Ocean (HSK139), Hand Sketched Transition in Ocean | Skyline (HST139-73) and Hand Sketched in Skyline (HSK73) | Brick (Horizontal) Installation



Queensland University of Technology (QUT) KG C Block - Student Guild, Brisbane, Australia | RAL Architects
Watercolour Lesson in Tinsmith | WLN59-145 | Brick (Horizontal) Installation

Drawing In Ink in Meadow | Olive | DWK78-23-21 | Brick (Horizontal) Installation

Top to Bottom: Drawing In Ink in Sand | Vintage Taupe (DWK44-15), Hand Sketched in Vintage Taupe (HSK124-44), and Watercolour Lesson in Vintage Taupe (WLN21-124) | Brick (Horizontal) Installation

COLOURWAY

Hand Sketched


HSK124-15 ANTIQUE SAND


HSK173 SPOTTED DOVE


HSK144-108 SHELL BROWN


HSK153-13 ASH


HSK139 OCEAN


HSK139-153 DUNGAREE


HSK45-21 FERN


HSK23-21 MEADOW

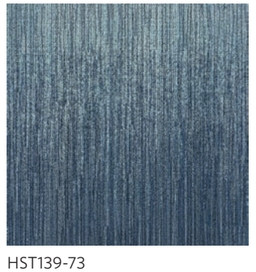
Hand Sketched Transition (Top)


HST15-124-44
ANTIQUE SAND | VINTAGE TAUPE


HST173-94
SPOTTED DOVE | TINSMITH


HST144-108-114
SHELL BROWN | PEPPERCORN


HST153-133-13
ASH | JET


HST139-73
OCEAN | SKYLINE


HST139-118-153
DUNGAREE | PENCIL GREY


HST45-88-21
FERN | MOSS GREEN


HST100-23-21
MEADOW | OLIVE

Hand Sketched


HSK124-44 VINTAGE TAUPE


HSK94 TINSMITH


HSK174-108 PEPPERCORN


HSK133-13 JET


HSK73 SKYLINE


HSK118-153 PENCIL GREY


HSK45-88 MOSS GREEN


HSK100-23 OLIVE

Hand Sketched Transition (Bottom)


HSB124-15-44
VINTAGE TAUPE | ANTIQUE SAND

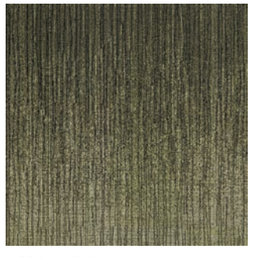

HSB94-173
TINSMITH | SPOTTED


HSB108-144-114
PEPPERCORN | SHELL BROWN


HSB133-153-13
JET | ASH


HSB73-139
SKYLINE | OCEAN


HSB118-139-153
PENCIL GREY | DUNGAREE


HSB88-45-21
MOSS GREEN | FERN


HSB23-100-21
OLIVE | MEADOW

COLOURWAY

Watercolour Lesson


WLN21-12 ANTIQUE SAND


WLN144-83 SPOTTED DOVE


WLN118-169 SHELL BROWN


WLN13-153 ASH


WLN157 OCEAN

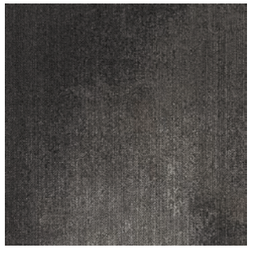

WLN158-139 DUNGAREE

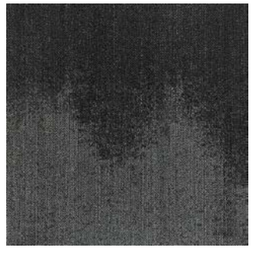

WLN103-45 FERN

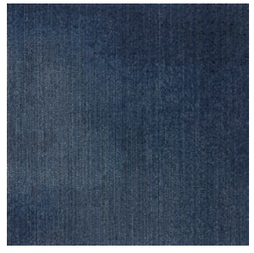

WLN23-21 MEADOW


WLN21-124 VINTAGE TAUPE


WLN59-145 TINSMITH

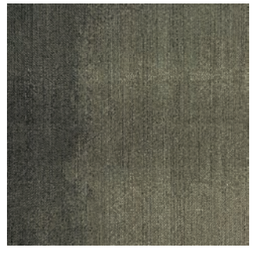

WLN13-79 PEPPERCORN


WLN133-13 JET

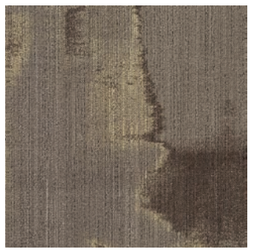

WLN73 SKYLINE


WLN25-132 PENCIL GREY


WLN64-45 MOSS GREEN


WLN23-54 OLIVE

Drawing In Ink

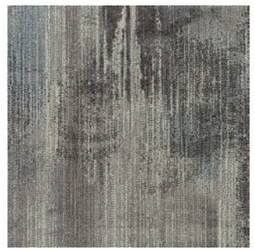

DWK44-15
ANTIQUE SAND | VINTAGE TAUPE

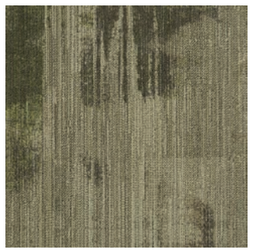

DWK94-68
SPOTTED DOVE | TINSMITH

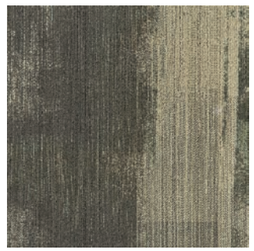

DWK165-79
SHELL BROWN | PEPPERCORN


DWK144-13-153
ASH | JET


DWK153-73
OCEAN | SKYLINE


DWK139-153
DUNGAREE | PENCIL GREY


DWK103-21-45
FERN | MOSS GREEN


DWK78-23-21
MEADOW | OLIVE

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Self-sanitising Carpet

Integrated Infection Control

ANTIVIRAL
MGUARD+
ANTIBACTERIAL

MGUARD+ treatment kills 99% of the SARS-CoV-2 virus within 2 hours of contact with Milliken PrintWorks™ carpet tiles.

MGUARD+ treatment kills 99% of S. aureus, E. coli, K. pneumoniae in 24 hours as per AATCC 174-2.

Duration of protection varies with use.

Powered by HealthGuard®.

Only available in Australia and New Zealand.

Declare.

Red List Free

HEAVY METAL FREE



WellBAC®

Milliken WellBAC® open cell foam cushion provides superior durability, appearance retention and cushioning.

UNDERFOOT COMFORT

Up to 24% greater underfoot comfort for enhanced ergonomics whilst standing.

ACOUSTIC VALUES

Up to 50% improved acoustics for quieter, more productive spaces.

INDOOR AIR QUALITY

Enhanced Indoor Air Quality (Green Label Plus™ Certified Low VOC) for improved occupant and installer well-being.

MOISTURE MITIGATION

Industry leading moisture management with non-reactive backings to enhance the installation process, saving time and money.

MATERIAL HEALTH

3rd party Verified Declare™ Red-List Free products for occupant and installer well-being.

CIRCULARITY

100% Recyclable through the Milliken N/XT LIFE™ circularity program for both installation waste and end-of-life.

FACE FABRIC
Patterns and structures made up of nylon yarns with our state of the art tufting technology.

PRIMARY BACKING
The face yarn is tufted through a high quality non-woven textile. The structure of the textile holds the yarn in place acting as the primary backing.

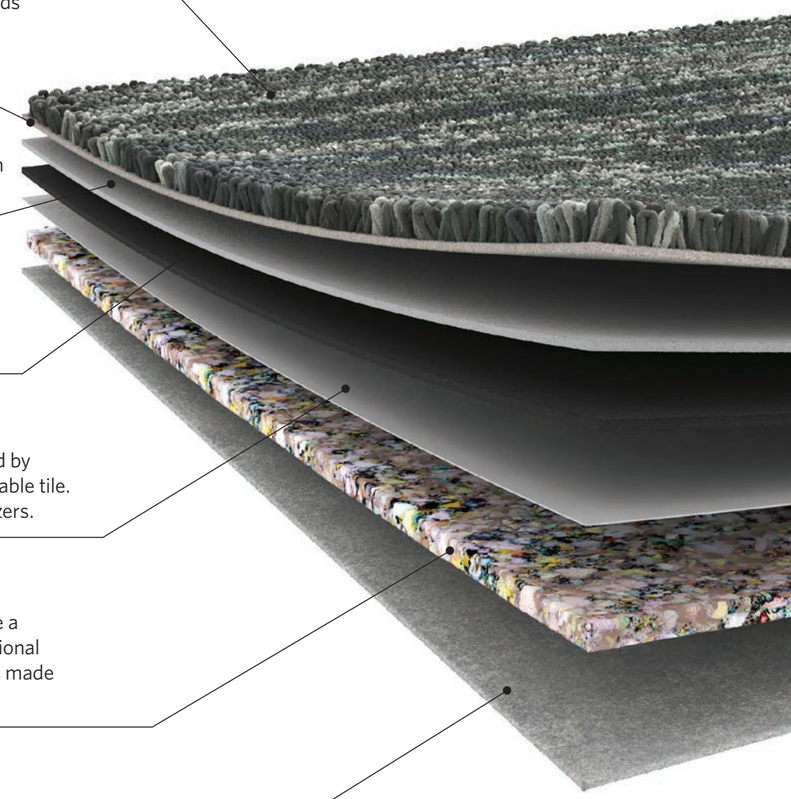
PRECOAT
The precoat layer locks the tufted yarns in the primary backing to ensure good tuft bind strength between the yarns and the backing.

FIBERGLASS
A high quality fiberglass layer is embedded in the polyolefin compound to ensure

SECONDARY BACKING
Proprietary Polyolefin compound layer formulated by Milliken R&D scientists to create a durable and stable tile. Our formulation does not contain PVC or plasticizers.

PREMIUM CUSHION
WellBAC® Comfort and Comfort Plus incorporate a premium cushion layer, designed to provide additional health and wellness benefits. Milliken's cushion is made from recycled polyurethane foam.

FELT BACK
A protective non-woven textile layer provides a breathable non-reactive finish. It enhances health and wellness.



Milliken's standard cushion backing system — offering enhanced underfoot comfort, acoustic and wear performance.



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Drawing In Ink in Shell Brown | Peppercorn (DWK165-79)
Brick (Horizontal) Installation

NATURALLY DRAWN

Drawing In Ink | Watercolour Lesson
Hand Sketched | Hand Sketched Transition

SPECIFICATION

M/PACT™
CARBON NEUTRAL PROGRAM

When you choose M/PACT™ products, you can be sure your choice is carbon neutral. M/PACT™ carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change.
*as calculated and verified through a ISO14025/ISO14040 compliant LCA and published in third party **EPD.**

Standard Backing	Cushion Backing WellBAC® Comfort (PVC FREE) (Non-Reactive Cushion Backing)
Acoustic Value	Noise Reduction Coefficient – NRC ≥ 0.25 Impact Sound Pressure Level - Ln,w ≤ 47dB
Concrete Slab Moisture Mitigation	Site-Related Solutions (SRS). Milliken Cushion backed tile + Non-Reactive Standard adhesive means installation 60 days after a new concrete pour, fully warranted no moisture testing required. Refer millikenfloors.com.au
Antiviral | Antibacterial	MGUARD+ Antiviral and Antibacterial Treatment. Further information refer to millikenfloors.com.au

Construction	Tufted, Textured Loop	**Lightfastness (AATCC 16E)**	≥ 4.0 at 80 Hours
Tile Size	50cm x 50cm	**Static Electricity**	≤ 3.5KV
Yarn Type	Milliken Certified 100% Nylon	**(AATCC-134) 20% R.H., 70°F**	
Stain Resist | Soil Release	StainSmart®	**Indoor Air Quality**	≤ 0.5mg/m³ (GLP0793)
		CRI Green Label Plus™	
Dye Method	PrintWorks™	**VOC**	Pass (ISO 10580:2010)
Gauge	1/12	**ACCS Grading**	CEHD 4*, REHD2 6*, Suitable for Stairs
Stitches Per Inch	11.2		
Tufts	134/in² (2,081/100cm²)	**Environmental**	ECS Grading – Level 4 + (Core + No Chemicals of Concern + EPD + Carbon Neutral) Declare – RED LIST FREE Cradle to Cradle – Silver M/PACT ™ Carbon Neutral Program Environmental Product Declaration (EPD) Health Product Declaration (HPD) Works With WELL
Recyclable	100%		
Recycled Content by Total Weight	46%		
Nominal Total Thickness	8.2mm		
Nominal Total Weight	92.9 oz/yd² (3,150g/m²)		
Nominal Pile Thickness	2.1mm		
Flammability (Radiant Panel Test)	CHF/CRF = 5.2kW/m², Smoke value = 182%.min		

The recognised Product Certification Initiatives in the Green Star rating tools that contribute to the responsible product value of Milliken carpet tiles are as listed. The Green Building Council of Australia recognises Responsible Products that may contribute to a Green Star rating through its Responsible Credits (rpv).	1. ECS Carpet Standard v2.2 2. Cradle to Cradle 3. Declare 2.0 – Red List Free 4. Science-Based Targets Initiative (SBTi)	GBCA Responsible Product Value 30 rpv

Recommended Installation Method(s)	Brick (Horizontal)
Recommended Area of Use	Commercial Extra Heavy Duty
Warranties	20-year Wear Warranty 20-year Dimensional Stability Warranty 20-year Anti-Static Warranty 20-year Castor Chair Wear Warranty

Australia:
Toll Free: 1800 668 372

New Zealand:
Toll Free: 0800 668 372

www.millikenfloors.com.au
(Australia & New Zealand)

This WellBAC® cushion-back carpet tile product is covered by one or more patents, published applications and/ or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.

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